



EcoLeaf

Type III Environmental Declaration (EPD)

Registration number : JR-AI-23508E

Japan EPD Program by SuMPO

Sustainable Management Promotion Organization

14-8, Uchikanda 1-chome, Chiyoda-ku, Tokyo Japan

<https://ecoleaf-label.jp/>



Color Printer

ECOSYS PA4500cx

KYOCERA Document Solutions Inc.

Functional unit

Per unit of product

System boundary

■ final products intermediate products

Raw material acquisition-Production-Distribution-

Use & maintenance-End-of-Life

Main specifications of the product

Model name : Color Printer
ECOSYS PA4500cx

Making Technology : Electrophotographic Printer (EP)

Printng Speed: Color 45 pages per minute in A4
Monochrome 45 pages per minute in A4

Printing paper : Maximum Folio (Legal)

Duplex function: Standard

Company Information

KYOCERA Document Solutions Inc.
Quality Assurance Division Reliability Assurance Section 11
TEL : 06-6764-3764
<http://www.kyoceradocumentsolutions.co.jp/>

Registration#	JR-AI-23508E
PCR number	PA-590000-AI-08
PCR name	Imaging input and/or output equipment
Publication date	12/25/2023
Verification date	12/15/2023
Verification method	System certificaion
Verification#	JV-AI-23508E
Expiration date	12/14/2028
PCR review was conducted by:	
Approval date	9/1/2023
PCR review panel chair	Masayuki Kanzaki Sustainable Management Promotion Organization

Third party verifier*

Wataru Kawamura

Independent verification of data & declaration in accordance with ISO14025

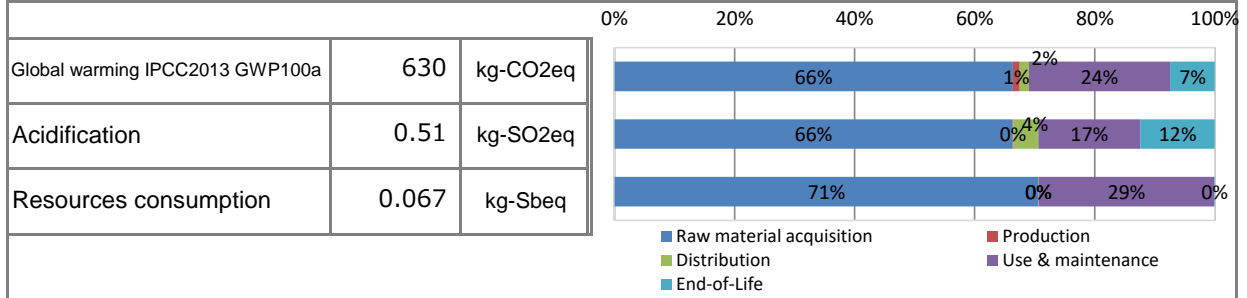
internal external

*Auditor's name is stated if system certification has been performed.

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1. Results of life cycle impact assessment (LCIA)



Parameter	stage	Unit	Total	Raw material acquisition	Production	Distribution	Use & maintenance	End-of-Life
Global warming IPCC2013 GWP100a		kg-CO ₂ eq	6.3E+02	4.2E+02	7.3E+00	9.8E+00	1.5E+02	4.7E+01
Acidification		kg-SO ₂ eq	5.1E-01	3.4E-01	7.3E-04	2.1E-02	8.7E-02	6.4E-02
Resources consumption		kg-Sbeq	6.7E-02	4.7E-02	1.8E-05	4.1E-05	1.9E-02	5.6E-05

2. Life cycle inventory analysis (LCI)

Parameter	Value	Unit
Non-renewable material resources	3.5E+01	kg
Non-renewable energy resources	1.0E+04	MJ
Renewable material resources	1.2E+02	kg
Renewable primary energy	2.0E+02	MJ

3. Material composition

Material	Value	Unit
Steel	1.0E+01	kg
SUS	1.4E+00	kg
Cu	7.1E-01	kg
Al	3.2E-01	kg
Glass	2.2E-01	kg
Thermoplastics resin	1.6E+01	kg
Thermosetting resin	2.8E-01	kg
Rubber	4.2E-02	kg
Paper	7.0E+00	kg
Assembled circuit board	3.4E+00	kg
Medium-sized motor	1.6E+00	kg

5. Additional explanation

- Product destination: Japan
- Calculation method of use stage (scenario)
 - ① Expected usage period: five years
 - ② Estimated number of sheets used: Monochrome 148,800 Color 148,800
 - ③ The impact of printing paper is not included
- Products selected in the scenario used for inventory calculation : Copier, Printer and Multifunction device (EP)
- Conformed to the International ENERGY STAR® Ver3.0 Program
- Consumables will be shipped directly from the factory to the country of sale separately from the product body and all of them are accounted for in the use and maintenance



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6-1. Supplementary environmental information

- Conformed to the International ENERGY STAR® Program
- Manufactured at ISO14001 certified factories.
- Halogenated flame retardants are not used in Plastic housing and outer package.

7. Assumptions of secondary data used

IDEA v2.1.3 and Japan EPD Program by SuMPO Registry data v1.13

8. Remarks

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- For data quantification, please refer to PCR and Rules on quantification and declaration.
- Comparative assertion is permitted only when Rules on quantification and declaration are satisfied.
(Reference URL : <https://ecoleaf-label.jp/regulation/>)

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