EcoLeaf
Type III Environmental Declaration (EPD)
Registration number： JR-AW-23016E

Japan EPD Program by SuMPO
Sustainable Management Promotion Organization
14-8, Uchikanda 1-chome, Chiyoda-ku, Tokyo Japan
https://ecoleaf-label.jp/

JFE Steel Corporation

High Frequency Welded /Butt Welded Pipe

Functional unit

1 metric ton

System boundary

☐ final products ■intermediate products

Production Stage (Raw material acquisition and Transportation to factory, manufucturing) and Indirect effect

Main specifications of the product

Production Site:
East Japan Works (Keihin), Chita Works
Representive Standards:
Listed on Page 3 (5. Additional Information)
Shape: High Frequency Welded Pipe
Butt Welded Pipe
Size Range:
OD; 21.7mm(0.85inch) - 700mm(27.6inch)
WT; 2.8mm(0.11inch) - 28.0mm(1.10inch)
Length; 5.0m(16.4ft) - 20m(65.6ft)

Registration#	JR-AW-23016E
PCR number	PA-180000-AW-05
PCR name	Steel products (except for construction use)
Publication date	12/26/2023
Verification date	10/16/2023
Verification method	Product-by-product
Verification#	JV-AW-23016
Expiration date	10/15/2028

PCR review was conducted by:

Approval date	5/10/2023
PCR review panel chair	Yasunari matsuno Chiba University

Third party verifier*

Takahiro Atoh

Independent verification of data & declaration in accordance with ISO14025

☐internal ■external

*Auditor's name is stated if system certification has been performed.

Company Information

JFE Steel Corporation Tubular Business Planning & Marketing Dept.
About us: https://www.jfe-steel.co.jp/en/index.html
Contact us: https://www.jfe-steel.co.jp/en/contact.html

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1. Results of life cycle impact assessment (LCIA)

Parameter \ stage	[A1,A3]+[D]1)	[A1,A3]2)	Unit
Global warming IPCC2013 GWP100a	1.0E+03	2.1E+03	kg-CO_2eq
Acidification	-1.8E+00	-1.0E-01	kg-SO_2eq
Eutrophication	3.5E-02	5.5E-02	kg-PO_4^{3-}eq

1)[A1,A3]+[D]:sum of [A1],[A3] and [D]
2)[A1,A3]:sum of [A1] and [A3]

Parameter \ stage	Unit	Total	[A1] Raw material acquisition and Transportation to factory	[A3] Manufacturing		[D] Indirect effect
Global warming IPCC2013 GWP100a	kg-CO_2eq	2.1E+03	6.9E+02	1.4E+03	-	-1.1E+03
Ozone layer destruction	kg-CFC-11eq	1.0E-07	1.9E-07	-8.7E-08	-	-2.0E-07
Acidification	kg-SO_2eq	-1.0E-01	5.5E-01	-6.5E-01	-	-1.7E+00
Photochemical ozone	kg-C_2H_4eq	1.3E-02	1.0E-02	3.2E-03	-	-2.3E-01
Eutrophication	kg-PO_4^{3-}eq	5.5E-02	4.8E-06	5.5E-02	-	-2.0E-02

2. Life cycle inventory analysis (LCI)

Parameter		Unit
Renewable primary energy	1.5E+02	MJ
Non-renewable energy resources	3.0E+04	MJ
Renewable material resources	1.0E+03	kg
Non-renewable material resources	9.3E+02	kg
Consumption of freshwater	3.7E+00	m^3

3. Material composition

Material		Unit
iron[Fe]	≧96.5	wt%
carbon[C]	≦0.55	wt%
manganese[Mn]	≦2.0	wt%
silicon[Si]	≦0.55	wt%
phosphorous[P]	≦0.05	wt%
sulfur[S]	≦0.05	wt%

4. Waste to disposal

Parameter		Unit
Hazardous waste	0.0E+00	kg
Non-hazardous waste	6.3E-01	kg

*Data derived from LCA and not assigned to the impact categories of LCIA

5. Additional explanation

・The indirect effect (scrap recycling potential) is calculated based on ISO 20915/JIS Q 20915 and shown as [D]Iindirect effect in table "1. Results of life cycle impact assessment (LCIA)" .
The indirect effect is added to the total value (sum of [A1], [A3]) in tables.
・Recycling ratio used in this calculation is 93.0% (calculated based on ISO 20915/JIS Q 20915 and using FY 2018 data from The Japan Iron and Steel Federatin, The Japan Steel Can recycling Association and The Japan ferrous raw materials
association).
・The source of unit power consumption is the average of 10 electric power suppliers of Japan in 2014.
・Primary data collected in 2018.

Each item (except iron) in the table "3.Material composition"
is the maximum value of all product standards covered by this EPD.

Representive Standards:
JIS; G3452(SGP), G3454(STPG), G3444(STK), G3445(STKM), G3475(STKN)
ASTM A53
API 5CT and 5L grades, ISO 11960 and 3183, JFE-Series(OCGT), DNV-ST-F101, JMERW, STPY-EQ
Including others requested by customers based on these standards

6-1. Supplementary environmental information

The Products are manufactured in ISO14001 certified factories.

6-2. Regulated hazardous substances

Substance	CAS No.	Reference to standards or regulations
manganese [Mn]	7439-96-5	・Industrial Safety and Health Act.
nickel [Ni]	7440-02-0	・Act on the Assessment of Releases of Specified Chemical Substances in the Environment and the Promotion of Management Improvement
chromium [Cr]	7440-47-3	
molybdenum [Mo]	7439-98-7	
copper [Cu]	7440-50-8	・Industrial Safety and Health Act.

7. Assumptions of secondary data used

IDEA v2.1.3 data are used. Steel scrap data (JP-AJ-0001) from the Japan Iron and Steel federation are used.

8. Remarks

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- For data quantification, please refer to PCR and Rules on quantification and declaration.
- Comparative assertion is permitted only when Rules on quantification and declaration are satisfied.
(Reference URL : https://ecoleaf-label.jp/regulation/)