



EcoLeaf

Type III Environmental Declaration (EPD)

Registration number : JR-AJ-23015E

Japan EPD Program by SuMPO

Sustainable Management Promotion Organization
14-8, Uchikanda 1-chome, Chiyoda-ku, Tokyo Japan
<https://ecoleaf-label.jp/>



JFE Steel Corporation

BSH325



Functional unit

1 metric ton

System boundary

- final products intermediate products
- Production Stage (Raw material acquisition, Transportation to factory, manufacturing) and Indirect effect

Main specifications of the product

Production Site:
Chita Works

Representative Standards:
(Certified by the Minister of Land, Infrastructure, Transport and Tourism)
BSH325

Shape:
Seamless Square Pipe

Representative Section and Thickness
(Unit; mm, H,B=width, t=thickness)
 -H100xB100xt13 - H300xB300xt33

Registration#	JR-AJ-23015E
PCR number	PA-180000-AJ-06
PCR name	Steel products for construction
Publication date	12/26/2023
Verification date	10/16/2023
Verification method	Product-by-product
Verification#	JV-AJ-23015
Expiration date	10/15/2028
PCR review was conducted by:	
Approval date	5/10/2023
PCR review panel chair	Yasunari matsuno Chiba University

Third party verifier*

Takahiro Atoh

Independent verification of data & declaration in accordance with ISO14025 and ISO21930

internal external

*Auditor's name is stated if system certification has been performed.

Company Information

JFE Steel Corporation Tubular Business Planning & Marketing Dept.
About us: <https://www.jfe-steel.co.jp/en/index.html>
Contact us: <https://www.jfe-steel.co.jp/en/contact.html>

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**1. Results of life cycle impact assessment (LCIA)**

Parameter	stage	[A1,A2,A3]+[D] ¹⁾	[A1,A2,A3] ²⁾	Unit
Global warming IPCC2013 GWP100a		1.7E+03	2.7E+03	kg-CO ₂ eq
Acidification		-1.6E+00	2.8E-02	kg-SO ₂ eq
Eutrophication		4.8E-02	6.8E-02	kg-PO ₄ ³⁻ eq

1)[A1,A2,A3]+[D]:sum of [A1],[A2],[A3] and [D]

2)[A1,A2,A3]:sum of [A1],[A2] and [A3]

Parameter	stage	Unit	Total	[A1] Raw material acquisition	[A2] Transportation to factory	[A3] Manufacturing	[D] Indirect effect
Global warming IPCC2013 GWP100a		kg-CO ₂ eq	2.7E+03	7.6E+02	2.8E+01	1.9E+03	-1.1E+03
Ozone layer destruction		kg-CFC-11eq	1.9E-07	2.1E-07	1.8E-10	-2.1E-08	-1.9E-07
Acidification		kg-SO ₂ eq	2.8E-02	4.0E-01	2.3E-01	-6.0E-01	-1.6E+00
Photochemical ozone		kg-C ₂ H ₄ eq	2.4E-02	7.0E-03	4.7E-03	1.3E-02	-2.3E-01
Eutrophication		kg-PO ₄ ³⁻ eq	6.8E-02	5.8E-06	1.6E-13	6.8E-02	-2.0E-02

2. Life cycle inventory analysis (LCI)

Parameter	Unit	Unit
Renewable primary energy	2.8E+02	MJ
Non-renewable energy resources	4.8E+04	MJ
Renewable material resources	1.2E+03	kg
Non-renewable material resources	1.1E+03	kg
Consumption of freshwater	0.0E+00	m ³

3. Material composition

Material	Unit	Unit
iron[Fe]	≥97.6	wt%
carbon[C]	≤0.18	wt%
silicon[Si]	≤0.55	wt%
manganese[Mn]	≤1.60	wt%
phosphorus[P]	≤0.030	wt%
sulfur[S]	≤0.015	wt%

4. Waste to disposal

Parameter	Unit	Unit
Hazardous waste	0.0E+00	kg
Non-hazardous waste	7.8E-01	kg

*Data derived from LCA and not assigned to the impact categories of LCIA



5. Additional explanation

- The indirect effect (scrap recycling potential) is calculated based on ISO 20915/JIS Q 20915 and shown as [D]indirect effect in table "1. Results of life cycle impact assessment (LCIA)" .
The indirect effect is added to the total value (sum of [A1], [A2], [A3]) in tables.
- Recycling ratio used in this calculation is 93.0% (calculated based on ISO 20915/JIS Q 20915 and using FY 2018 data from The Japan Iron and Steel Federatin, The Japan Steel Can recycling Association and The Japan ferrous raw materials association).
- The source of unit power consumption is the average of 10 electric power suppliers of Japan in 2014.
- Primary data collected in 2018.

Each item (except iron) in the table "3. Material composition" is the maximum value of all product standards covered by this EPD.

6-1. Supplementary environmental information

The Products are manufactured in ISO14001 certified factories.

6-2. Regulated hazardous substances

Substance	CAS No.	Reference to standards or regulations
manganese [Mn]	7439-96-5	• Industrial Safety and Health Act. • Act on the Assessment of Releases of Specified Chemical Substances in the Environment and the Promotion of Management
nickel [Ni]	7440-02-0	
copper [Cu]	7440-50-8	• Industrial Safety and Health Act.

7. Assumptions of secondary data used

IDEA v2.1.3 data are used. Steel scrap data (JP-AJ-0001) from the Japan Iron and Steel federation are used.

8. Remarks

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- For data quantification, please refer to PCR and Rules on quantification and declaration.
- Comparative assertion is permitted only when Rules on quantification and declaration are satisfied.
(Reference URL : <https://ecoleaf-label.jp/regulation/>)