



EcoLeaf

Type III Environmental Declaration (EPD)

Registration number : JR-AI-24043E

Japan EPD Program by SuMPO

Sustainable Management Promotion Organization

14-8, Uchikanda 1-chome, Chiyoda-ku, Tokyo Japan

<https://ecoleaf-label.jp/>



Monochrome MFD

TASKalfa 2520i+

KYOCERA Document Solutions Inc.

PAPER FEEDER (500-sheet x2) are optional equipment, their impact is not included

### Functional unit

Per unit of product

### System boundary

■ final products     intermediate products

Raw material acquisition-Production-Distribution-

Use & maintenance-End-of-Life

### Main specifications of the product

Model name : Monochrome MFD

TASKalfa 2520i+

Making Technology : Electrophotographic Printer (EP)

Printing Speed: Monochrome 25 pages

per minute in A4

Printing paper : Maximum A3

Copy / Print / Scan

Duplex function: Standard    ADF: Standard

### Company Information

KYOCERA Document Solutions Inc.

Quality Assurance Division Reliability Assurance Section 11

TEL : 06-6764-3764

<http://www.kyoceradocumentsolutions.co.jp/>

Registration#	JR-AI-24043E
PCR number	PA-590000-AI-08
PCR name	Imaging input and/or output equipment
Publication date	3/15/2024
Verification date	3/5/2024
Verification method	System certification
Verification#	JV-AI-24043E
Expiration date	3/4/2029
<b>PCR review was conducted by:</b>	
Approval date	9/1/2023
PCR review panel chair	Masayuki Kanzaki Sustainable Management Promotion Organization

### Third party verifier\*

Wataru Kawamura

Independent verification of data & declaration in accordance with ISO14025

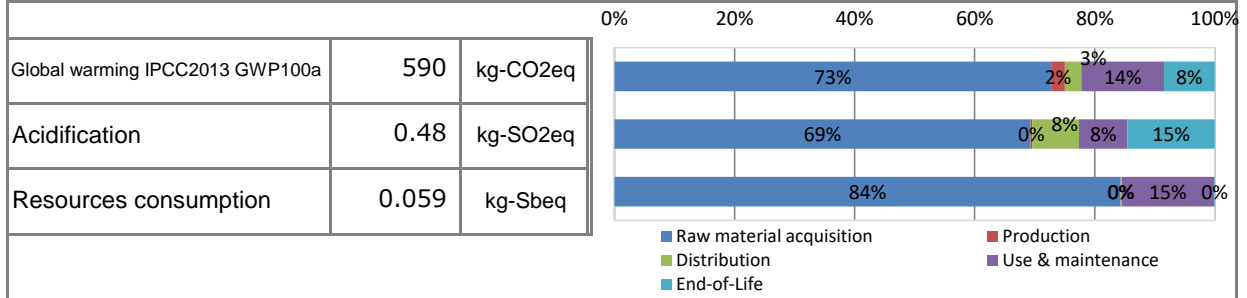
internal     external

\*Auditor's name is stated if system certification has been performed.

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**1. Results of life cycle impact assessment (LCIA)**



Parameter	stage	Unit	Total	Raw material acquisition	Production	Distribution	Use & maintenance	End-of-Life
Global warming IPCC2013 GWP100a		kg-CO <sub>2</sub> eq	5.9E+02	4.3E+02	1.3E+01	1.6E+01	8.1E+01	5.0E+01
Acidification		kg-SO <sub>2</sub> eq	4.8E-01	3.4E-01	1.5E-03	3.8E-02	3.9E-02	7.1E-02
Resources consumption		kg-Sbeq	5.9E-02	5.0E-02	2.3E-05	6.8E-05	9.1E-03	5.4E-05

**2. Life cycle inventory analysis (LCI)**

Parameter	Value	Unit
Non-renewable material resources	4.4E+01	kg
Non-renewable energy resources	9.4E+03	MJ
Renewable material resources	1.0E+02	kg
Renewable primary energy	1.6E+02	MJ

**3. Material composition**

Material	Value	Unit
Steel	2.5E+01	kg
SUS	1.1E+00	kg
Cu	1.1E+00	kg
Al	2.5E-01	kg
Glass	1.6E+00	kg
Thermoplastics resin	2.3E+01	kg
Thermosetting resin	6.0E-02	kg
Rubber	4.5E-02	kg
Paper	1.8E+01	kg
Assembled circuit board	1.9E+00	kg
Medium-sized motor	1.7E+00	kg

**5. Additional explanation**

- Product destination: Japan
- Calculation method of use stage (scenario)
  - ① Expected usage period: five years
  - ② Estimated number of sheets used: Monocrome 90,000
  - ③ The impact of printing paper is not included
- Products selected in the scenario used for inventory calculation : Copier, Printer and Multifunction device (EP)
- Conformed to the International ENERGY STAR® Ver3.0 Program
- Consumables will be shipped directly from the factory to the country of sale separately from the product body and all of them are accounted for in the use and maintenance



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#### 6-1. Supplementary environmental information

- Conformed to the International ENERGY STAR® Program
- Manufactured at ISO14001 certified factories.
- Halogenated flame retardants are not used in Plastic housing and outer package.

#### 7. Assumptions of secondary data used

IDEA v2.1.3 and Japan EPD Program by SuMPO Registry data v1.13

#### 8. Remarks

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- For data quantification, please refer to PCR and Rules on quantification and declaration.
- Comparative assertion is permitted only when Rules on quantification and declaration are satisfied.  
(Reference URL : <https://ecoleaf-label.jp/regulation/>)

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