



EcoLeaf

Type III Environmental Declaration (EPD)

Registration number : JR-AI-24078E

Japan EPD Program by SuMPO

Sustainable Management Promotion Organization

14-8, Uchikanda 1-chome, Chiyoda-ku, Tokyo Japan

<https://ecoleaf-label.jp/>

RICOH COMPANY,LTD

Black & White MFP (Electrophotography)



RICOH IM 2500



※ADF is not included in LCA

Functional unit

Per product

System boundary

■ final products intermediate products
Raw material acquisition,Production,Distribution,
Use & maintenance,End-of-Life

Main specifications of the product

Product name:RICOH IM 2500

Main specifications:

Black & White MFP (Electrophotography)

Print Speed : 25 prints/minute (A4)

Maximum Paper Size : A3 , 11"×17"

Included Units in Assessment :

Automatic Duplexing Unit

Company Information

RICOH COMPANY,LTD

Tel:(03) 3777-8111

Registration#	JR-AI-24078E
PCR number	PA-590000-AI-08
PCR name	Imaging input and/or output equipment
Publication date	3/29/2024
Verification date	3/22/2024
Verification method	System certificaion
Verification#	JV-AI-24078
Expiration date	3/21/2029
PCR review was conducted by:	
Approval date	9/1/2023
PCR review panel chair	Masayuki Kanzaki (SuMPO)

Third party verifier*

Hiroyuki Uchida

Independent verification of data & declaration in accordance with ISO14025

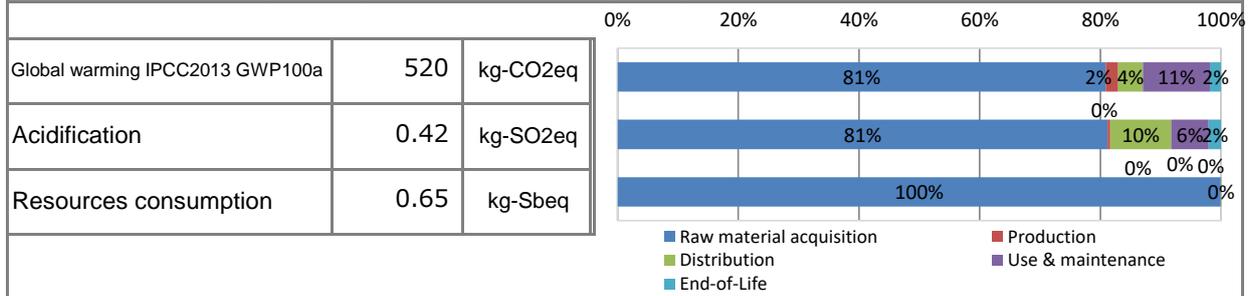
internal external

*Auditor's name is stated if system certification has been performed.

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1. Results of life cycle impact assessment (LCIA)



Parameter	stage	Unit	Total	Raw material acquisition	Production	Distribution	Use & maintenance	End-of-Life
Global warming IPCC2013 GWP100a	kg-CO ₂ eq	5.2E+02	4.2E+02	1.1E+01	2.1E+01	5.7E+01	9.6E+00	
Acidification	kg-SO ₂ eq	4.2E-01	3.4E-01	2.0E-03	4.2E-02	2.6E-02	8.5E-03	
Resources consumption	kg-Sbeq	6.5E-01	6.5E-01	4.5E-05	9.0E-05	3.0E-04	2.5E-05	

2. Life cycle inventory analysis (LCI)

Parameter	Unit
Non-renewable material resources	4.8E+01 kg
Renewable material resources	7.0E+01 kg

3. Material composition

Material	Unit
SUS	7.5E-01 kg
Aluminum	5.2E-01 kg
Ordinary steel	3.3E+01 kg
Other metals	1.9E+00 kg
Thermoplastic resin	2.3E+01 kg
Thermosetting resin	6.7E-01 kg
Glass	1.5E+00 kg
Rubber	2.0E-01 kg
Paper	1.0E+01 kg
Lubricant	8.1E-03 kg
Mounting circuit board	1.4E+00 kg
Wood	9.3E-03 kg



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*Data derived from LCA and not assigned to the impact categories of LCIA

5. Additional explanation

Products selected in the scenario used for load calculation

--Multifunction device (EP)

- Product destination: DOM
- Expected usage period: 5 years
- Estimated number of sheets:90,000 sheets ※

※Compatible with International Energy Star Program Ver.3.0

-The load on the image output medium (printing paper) is not included.

6-1. Supplementary environmental information

Compliant with the International Energy Star Program Ver.3.0. It also complies with the European RoHS Directive. Assembly production of this product and production of the main parts, photoconductor and toner, are carried out at an ISO14001 certified factory.

Certification number:BSI-EMS646026 JQA – E-70001

<https://jp.ricoh.com/sustainability/environment/management/iso>

7. Assumptions of secondary data used

IDEA v2.1.3, and registered data of Japan EPD Program by SuMPO v1.13 are used.

8. Remarks

- For data quantification, please refer to PCR and Rules on quantification and declaration.
- Comparative assertion is permitted only when Rules on quantification and declaration are satisfied.
(Reference URL : <https://ecoleaf-label.jp/regulation/>)

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