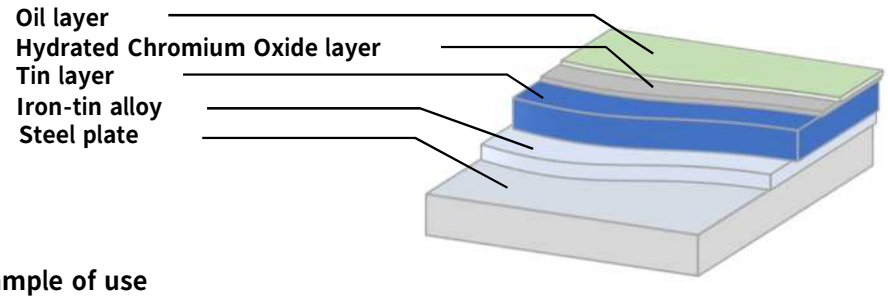
EcoLeaf
Type III Environmental Declaration (EPD)
Registration number： JR-AY-24002E

Japan EPD Program by SuMPO
Sustainable Management Promotion Organization
14-8, Uchikanda 1-chome, Chiyoda-ku, Tokyo Japan
https ://ecoleaf-label.jp

TK WORKS
Toyo Kohan Co.,Ltd.

Tinplate

■Coating structure



■Example of use

Functional unit

1 t

System boundary

□ final products ■intermediate products

Production Stage and optional supplementary infomation

Main specifications of the product

Production sites : Kudamatsu Plant
Main standards :
SPTE, LTS, CR-tinplate
See Table 8.Remarks for details.

Type : Coil、Sheet
Main sizes(unit ㎜,t :thickness)
t=0.15～0.60

Company Information

Toyo Kohan Co., Ltd.
https://www.toyokohan.co.jp/en/index.html

Registration#	JR-AY-24002E
PCR number	PA-180000-AY-05
PCR name	Steel products except for construction use
Publication date	04/10/2024
Verification date	03/27/2024
Verification method	Product-by-product
Verification#	JV-AY-24002
Expiration date	3/26/2029

PCR review was conducted by:

Approval date	05/10/2023
PCR review panel chair	Yasunari Matsuno Chiba University

Third party verifier*

Yasuo Koseki

Independent verification of data & declaration in accordance with ISO14025

□internal ■external

*Auditor's name is stated if system certification has been performed.

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1. Results of life cycle impact assessment (LCIA)

Parameter \ Stage	(1)+(2)+(3)	(1)+(2)	Unit
Global warming IPCC2013 GWP100a	1300	2600	kg-CO_2eq
Acidification	-0.019	1.9	kg-SO_2eq
Photochemical ozone	0.18	0.20	kg-PO_4^{3-}eq

Table Legend
(1)Raw material supply
(2)Production
(3)Recycling potential
(1)+(2):sum of (1)and(2) (cradle to gate)
(1)+(2)+(3): sum of (1),(2)and(3) (cradle to gate with allocation for scrap recycling)

Parameter \ stage	Unit	(1)+(2)	(1)	(2)			(3)
Global warming IPCC2013 GWP100a	kg-CO_2eq	2.6E+03	2.3E+03	2.3E+02			-1.3E+03
Ozone layer destruction	kg-CFC-11eq	-5.8E-06	-7.1E-07	-5.1E-06			-2.3E-07
Acidification	kg-SO_2eq	1.9E+00	1.8E+00	9.0E-02			-1.9E+00
Photochemical ozone	kg-C_2H_4eq	2.3E-02	1.7E-02	5.9E-03			-2.7E-01
Eutrophication	kg-PO_4^{3-}eq	2.0E-01	4.7E-02	1.6E-01			-2.3E-02

2. Life cycle inventory analysis (LCI)

Parameter		Unit
Non-renewable material resources	6.9E+02	kg
Renewable material resources	1.0E+03	kg
Non-renewable energy resources	2.8E+04	MJ
Renewable primary energy	-3.3E+02	MJ
Consumption of freshwater	1.9E+00	m^3

3. Material composition

Material		Unit
Fe	≧93	%
C	<1	%
Mn	<1	%
Sn	<5	%

4. Waste to disposal

Parameter		Unit
Hazardous waste	0.00E+00	kg
Non-hazardous waste.	2.4E+00	kg

*Data derived from LCA and not assigned to the impact categories of LCIA

5. Additional explanation

1) This base material is Hot rolled coil made by Nippon Steel(Ecoleaf registration No.JR-AW-22010E-A).
2) Because this product is secondary processing product,the indirect effect is evaluated about the base material.Each LCI includes allocation for scrap recycling as an optional supplementary information (3) at table.1 . Recycling rate (RR) used in this calculation is 93.0% (calculated based on ISO 20915/JIS Q20915 and using Japan data in 2018 from Japan Iron and SteelFederation and Japan Steel Can Recycling Association).
3) Transport distance between Nippon Steel and Toyo kohan is measured by geographic software.
4) Each item (expect iron) in table 3 is the maximum value of all product standards covered by this EPD. However, the iron content in each product is never less than 93%, and the contents of other components are adjusted.
5) Primary data collected in 2021. The source of the unit power consumption is the average of 10 electric power suppliers of Japan in 2014.

6-1. Supplementary environmental information

Kudamatsu plant has ISO 14001 certificate.

6-2. Regulated hazardous substances

Substance	CAS No.	Reference to standards or regulations
Manganese [Mn]	7439-96-5	Industrial Safety and Health Act
Tin[Sn]	7440-31-5	Industrial Safety and Health Act

7. Assumptions of secondary data used

The IDEA2.1.3 data and steel scrap data(JP-AJ-0001) from the Japan Iron and Steel Federation are used.

8. Remarks

For details on the product model and specifications, please refer to our website.
https://www.toyokohan.co.jp/en/products/tinplate/index.html

- For data quantification, please refer to PCR and Rules on quantification and declaration.
- Comparative assertion is permitted only when Rules on quantification and declaration are satisfied.
  (Reference URL：https://ecoleaf-label.jp/regulation/)