



EcoLeaf

Type III Environmental Declaration (EPD)

Registration number : JR-AI-24214E

Japan EPD Program by SuMPO

Sustainable Management Promotion Organization

14-8, Uchikanda 1-chome, Chiyoda-ku, Tokyo Japan

<https://ecoleaf-label.jp/>

Canon Inc.

imageRUNNER ADVANCE DX 6980i(For AU)



### Functional unit

Per unit product

### System boundary

final products       intermediate products

Raw Material acquisition, Production, Distribution, Use & maintenance, and End-of-Life stage

### Main specifications of the product

Model name

imageRUNNER ADVANCE DX 6980i(For AU)

Specifications

- Multi Functional Printer (Electrophotography)
- BW
- Print Speed : Up to 80 ipm (A4)
- Max paper size : A3
- Print/copy/scan/Duplex printing/ADF
- Weight: approx.210kg(Toner bottle not included)

### Company Information

Canon Inc.

30-2, Shimomaruko 3-chome, Ohta-ku,

Tokyo 146-8501, Japan +81-3-3758-2111

Registration#	JR-AI-24214E
PCR number	PA-590000-AI-08
PCR name	Imaging input and/or output equipment
Publication date	5/22/2024
Verification date	5/17/2024
Verification method	Product-by-product
Verification#	JV-AI-24214
Expiration date	5/16/2029
PCR review was conducted by:	
Approval date	9/1/2023
PCR review panel chair	Masayuki Kanzaki Sustainable Management Promotion Organization

### Third party verifier\*

Kazuo Naito

Independent verification of data & declaration in accordance with ISO14025

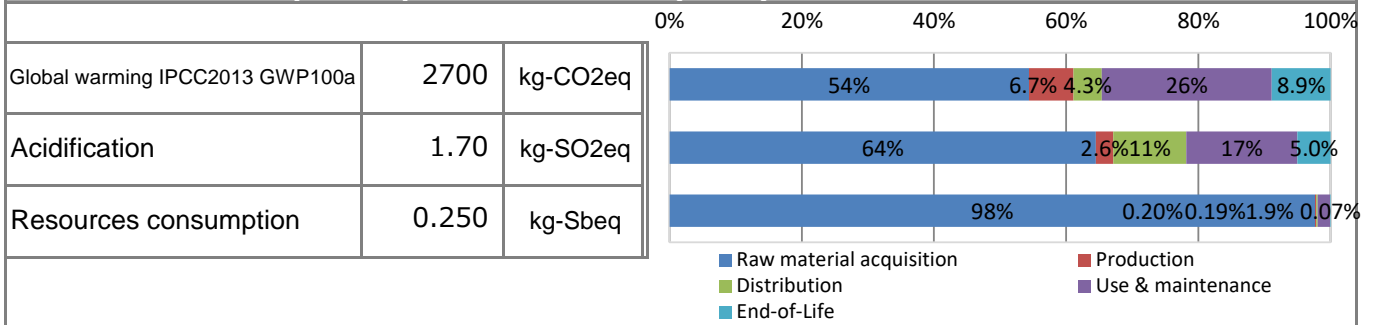
internal       external

\*Auditor's name is stated if system certification has been performed.

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**1. Results of life cycle impact assessment (LCIA)**



Parameter	stage	Unit	Total	Raw material acquisition	Production	Distribution	Use & maintenance	End-of-Life
Global warming IPCC2013 GWP100a		kg-CO <sub>2</sub> eq	2.7E+03	1.4E+03	1.8E+02	1.1E+02	6.8E+02	2.4E+02
Ozone layer destruction		kg-CFC-11eq	1.7E-04	1.4E-04	5.0E-06	8.4E-10	2.2E-05	3.6E-06
Acidification		kg-SO <sub>2</sub> eq	1.7E+00	1.1E+00	4.4E-02	1.9E-01	2.8E-01	8.5E-02
Resources consumption		kg-Sbeq	2.5E-01	2.4E-01	4.9E-04	4.8E-04	4.7E-03	1.8E-04

**2. Life cycle inventory analysis (LCI)**

Parameter	Value	Unit
Non-renewable energy resources	3.9E+04	MJ
Renewable primary energy	6.2E+02	MJ

**3. Material composition**

Material	Value	Unit
Common Steel	51	%
Stainless Steel	2.8	%
Aluminium	0.60	%
Other Metal	2.4	%
Plastic	19	%
Rubber	0.13	%
Glass	1.0	%
Paper/Wood	13	%
Circuit Board	3.9	%
Others	6.1	%



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## 5. Additional explanation

Calculated in the following conditions;

- Printing paper is not considered.
- Expected use period is 5 years.
- The standard scenario for Multifunction Device (EP type).
- Australia market.
- Print volume: 960,000 sheets.
- The applied Energy Star program version is 3.0.

## 6-1. Supplementary environmental information

Complies with the EU RoHS Directive (2011/65/EU) and its amendments including 2015/863/EU.

Manufactured at ISO 14001 certified factories.

## 7. Assumptions of secondary data used

IDEA v2.1.3, and registered data v1.13 of Japan EPD Program by SuMPO are used.

## 8. Remarks

- For data quantification, please refer to PCR and Rules on quantification and declaration.
- Comparative assertion is permitted only when Rules on quantification and declaration are satisfied.  
(Reference URL : <https://ecoleaf-label.jp/resource/gpi/>)

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