



EcoLeaf

Type III Environmental Declaration (EPD)

Registration number : JR-AI-24113E

Japan EPD Program by SuMPO

Sustainable Management Promotion Organization

14-8, Uchikanda 1-chome, Chiyoda-ku, Tokyo Japan

<https://ecoleaf-label.jp/>

KONICAMINOLTA, INC.

bizhub 301i



(Photo : Mounted option-unit(DF-714,PC-216) is not included in the calculation.)

Functional unit

Per unit of product

System boundary

- final products intermediate products

Raw material acquisition, Production, Distribution, Use & maintenance, End-of-Life

Main specifications of the product

Model name : bizhub 301i

- Marking technologies : Electrophotographic Printer (EP)
- Printing speed(A4) : Monochrome 30 ppm

- Printing paper : Maximum A3
- Duplex function : Standard

Company Information

Please direct any inquiries or comments to e-mail: eco-support@konicaminolta.com

Registration#	JR-AI-24113E
PCR number	PA-590000-AI-08
PCR name	Imaging input and/or output equipment
Publication date	6/10/2024
Verification date	5/17/2024
Verification method	System certificaion
Verification#	JV-AI-24113
Expiration date	5/16/2029
PCR review was conducted by:	
Approval date	9/1/2023
PCR review panel chair	Masayuki Kanzaki (Sustainable Management Promotion Organization)

Third party verifier*

Kazuo Naitou

Independent verification of data & declaration in accordance with ISO14025

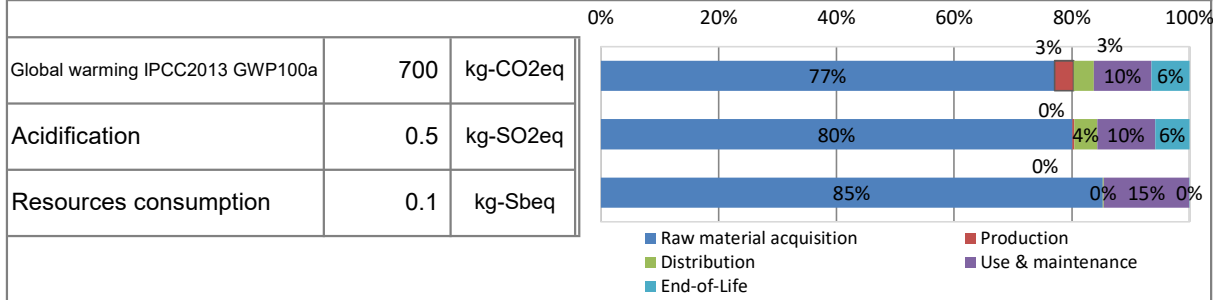
internal external

*Auditor's name is stated if system certification has been performed.

Registration number : JR-AI-24113E



1. Results of life cycle impact assessment (LCIA)



Parameter	stage	Unit	Total	Raw material acquisition	Production	Distribution	Use & maintenance	End-of-Life
Global warming IPCC2013 GWP100a		kg-CO ₂ eq	7.0E+02	5.4E+02	2.3E+01	2.4E+01	6.8E+01	4.5E+01
Acidification		kg-SO ₂ eq	4.8E-01	3.8E-01	1.4E-03	1.9E-02	4.7E-02	2.8E-02
Resources consumption		kg-Sbeq	8.3E-02	7.1E-02	6.9E-05	9.3E-05	1.2E-02	6.1E-05

2. Life cycle inventory analysis (LCI)

Parameter	Unit	Value
Non-renewable material resources	kg	5.6E+01
Renewable material resources	kg	9.4E+01

3. Material composition

Material	Unit	Value
Steel	kg	3.9E+01
SUS	kg	2.8E-01
Al	kg	4.9E-01
Other metals	kg	2.6E+00
Glass	kg	1.6E+00
Thermoplastics resin	kg	2.7E+01
Wood	kg	5.5E+00
Paper	kg	5.4E+00
Rubber	kg	4.4E-01
Assembled circuit board	kg	2.8E+00
Medium-sized motor	kg	2.0E+00



EcoLeaf

Type III Environmental Declaration (EPD)

Registration number : JR-AI-24113E

Japan EPD Program by SuMPO

Sustainable Management Promotion Organization

14-8, Uchikanda 1-chome, Chiyoda-ku, Tokyo Japan

<https://ecoleaf-label.jp/>

5. Additional explanation

- Production destination : Japan
- Calculation method of use stage (Caluclated by the standard scenario for MFP (EP type))
- Expected usage period : five years
- Estimated number of sheets used : 135,000
- The impact of printing paper is not included
- The impact of expendables and Maintenance parts are included in the stage of Use&maintenance.

※ Conformed to the International ENERGY STAR® Ver3.0 Program

6-1. Supplementary environmental information

- ENERGY STAR® Ver.3.0 qualified

7. Assumptions of secondary data used

IDEA v2.1.3 and Ecoleaf Enviromental Labeling Program Registry data v1.10

8. Remarks

- For data quantification, please refer to PCR and Rules on quantification and declaration.
- Comparative assertion is permitted only when Rules on quantification and declaration are satisfied.
(Reference URL : <https://ecoleaf-label.jp/regulation/>)

Registration number : JR-AI-24113E