

Japan EPD Program by SuMPO Sustainable Management Promotion Organization 14-8, Uchikanda 1-chome, Chiyoda-ku, Tokyo Japan https://ecoleaf-label.jp/

NIPPON STEEL | NIPPON STEEL CORPORATION



Titanium wire rod



Glasses Frame (photo courtesy of Yamauchi Matex)



Functional unit	Registration#	JR-BZ-24003E		
44	PCR number	PA-201590-BZ-03		
1t	PCR name	Titanium products		
System boundary	Publication date	1/10/2025		
final products intermediate products	Verification date	12/2/2024		
	Verification method	Product-by-product		
Production Stage(Raw material supply,Transport,Manufacturing)	Verification#	JV-BZ-24003		
	Expiration date	12/1/2029		
Main specifications of the product	PCR review was conducted by:			
Production sites : East Nippon Works ,Kyushu Works	Approval date	9/1/2023		
Main standards : JIS H4650,H4670 , ASTM B348,B863	PCR review	Ken Yamagishi		
	panel chair	Sustainable Management Promotion Organization		
NIPPON STEEL original See Table 8.Remarks for details.	Third party verifier*			
Type : Wire rod coil	Takahiro Atoh			
51	Independent verification of data & declaration in accordance			
Main sizes(unit:mm, Φ diameter) Φ =6.0 ~ 15.5	with ISO14025			
Company Information		internal external		
NIPPON STEEL CORPORATION	** ** *			
https://www.nipponsteel.com/en/product/titan/	*Auditor's name is stated if system certification has been performed.			

Registration number: JR-BZ-24003E



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Type III Environmental Declaration (EPD)

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1. Results of life cycle i	mpact as	sessment	(LCIA)					
			0%	20% 4	-0% 60)% 8	30%	1009
Global warming IPCC2013 GWP100a	1.9E+04	kg-CO₂eq			83%		1. <mark>0</mark> 9	% 16%
Acidification	1.0E+01	kg-SO ₂ eq		75	%	<mark>6.</mark>	<mark>3%</mark>	19%
Eutrophication	3.3E-01	kg-PO ₄ ³⁻ eq	<mark>4%</mark> 0.0%		96%			
			A1] Raw mater	ial acquisition	[A2] Transpo	ortation 🔳 🕻	A3]N	1anufacturin <u>(</u>
Stage	Unit	Total	[A1] Raw material acquisition	[A2] Transportatio n	[A3] Manufacturing			
Global warming IPCC2013 GWP100a	kg-CO ₂ eq	1.9E+04	1.5E+04	1.9E+02	3.0E+03			
Ozone layer destruction	kg-CFC-11eq	4.8E-03	3.8E-03	1.6E-09	1.0E-03			
Acidification	kg-SO₂eq	1.0E+01	7.6E+00	6.4E-01	1.9E+00			
Photochemical ozone	kg-C ₂ H₄eq	3.4E-01	2.6E-01	1.2E-03	7.1E-02			

1.2E-02

2. Life cycle inventory analysis (LCI)			
Parameter		Unit	
Renewable energy resources	1.0E+04	MJ	
Non-renewable energy resources	3.8E+05	MJ	
Renewable material resources	6.4E+02	kg	
Non-renewable material resources	1.9E+03	kg	
Consumption of freshwater	7.4E+01	m³	

kg-PO43-eq

3.3E-01

3. Material composition			
Material		Unit	
Ті	99	%	
С	0.08	%	
н	0.015	%	
0	0.40	%	
N	0.05	%	
Fe	0.50	%	

3.2E-01

4. Waste to disposal			
Parameter		Unit	
Hazardous waste	0.0E+00	kg	
Non-hazardous waste.	8.5E+02	kg	
*Data derived from LCA and not assigned to the impact categories of LCIA			

*The above values are for pure titanium

1.4E-12

Eutrophication

1. Scenarios of transport to site follow the PCR.For the transportation of coke and inter-factory transportation for intermediate products, distances were measured using mapping software. For titanium scrap transportation, 500km of the PCR scenario was selected. Transport of titanium ore and synthetic rutile are included in the inventory database on which this estimation is based, so those are not included in [A2] transport in 1. Resulst of life cycle impact assessment .

2. Primary data collected in 2022. The source of the unit power consumption is the average of 10 electric power suppliers of Japan in 2014.

3.TranTixxii[®] -Eco(the tianium scrap ratio is over 50%) is excluded.

Each production area has ISO 14001 certificate.

6-2. Regulated hazardous substances			
Substance CAS No.		Reference to standards or regulations	
-			



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The IDEA2.1.3 data is used. IDEAv2.3 is used for titanium ore and synthetic rutile

ONIPPON STEEL Grade

Super-TIX®800N、Super-TIX®51AF、Super-TIX®523AFM、SSAT®-2041CF

- For data quantification, please refer to PCR and Rules on quantification and declaration.

- Comparative assertion is permitted only when Rules on quantification and declaration are satisfied.

(Reference URL : https://ecoleaf-label.jp/regulation/)

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