

Japan EPD Program by SuMPO Sustainable Management Promotion Organization 14-8, Uchikanda 1-chome, Chiyoda-ku, Tokyo Japan https://ecoleaf-label.jp/

NIPPON STEEL | NIPPON STEEL CORPORATION

Titanium Wire Rod [TranTixxii®-Eco]



from titanium ingots containing at least 50% titanium scrap.



Glasses Frame (photo courtesy of Yamauchi Matex)

Mug handle [Snow Peak]





Functional unit		Registration#	JR-BZ-24004E	
1t		PCR number	PA-201590-BZ-03	
		PCR name	Titanium produ	cts
System boundary		Publication date	1/10/2025	
final products	intermediate products	Verification date	12/2/2024	
Production Stage(Raw material supply,Transport,Manufacturing)		Verification method	Product-by-product	
		Verification#	JV-BZ-24004	
		Expiration date	12/1/2029	
Main specifications of the product Production sites : East Nippon Works , Kyushu Works		PCR review was conducted by:		
		Approval date	9/1/2023	
Main standards : JIS H4650,H4670 , ASTM B348,B863		PCR review	Ken Yamagishi	
		panel chair	Sustainable Manag	ement Promotion Organization
NIPPON STEEL original See Table 8.Remarks for details.		Third party verifier*		
Type : Wire rod coil			Takahiro Atoh	
		Independent verification of data & declaration in accordance		
Main sizes(unit:mm,Φd	liameter) Φ=6.0 ~ 15.5	with ISO14025		
Company Informa NIPPON STEEL CORPORA	tion πιον		internal	external
https://www.pippops	tool.com/on/product/titan/	*Auditor's name is a	stated if system cer	tification has been performed.

https://www.nipponsteel.com/en/product/titan/

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SuMPO SuMPO EPD Type III Environmental Declaration (EPD) IED

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1. Results of life cycle impact assessment (LCIA)							
			0%	20% 4	10% 60	0% 809	% 100%
Global warming IPCC2013 GWP100a	9.7E+03	kg-CO ₂ eq		68%		1. <mark>4</mark> %	31%
Acidification	5.6E+00	kg-SO ₂ eq		58%	8	. <mark>2%</mark> 3	4%
Eutrophication	3.3E-01	kg-PO4 ³⁻ eq	2 <mark>%</mark> 0.0%		98%		
 [A1] [A2] Transportation [A3] Manufacturing Raw material acquisition 							
stage			[A1]	[A2]	[A3]		
Parameter	Unit	Total	acquisition	n n	Manufacturing		
Global warming IPCC2013 GWP100a	kg-CO ₂ eq	9.7E+03	6.5E+03	1.4E+02	3.0E+03		
Ozone layer destruction	kg-CFC-11eq	2.6E-03	1.6E-03	1.1E-09	1.0E-03		

3.2E+00

1.1E-01

5.2E-03

2. Life cycle inventory analysis (LCI)			
Parameter		Unit	
Renewable energy resources	4.1E+03	MJ	
Non-renewable energy resources	1.5E+05	MJ	
Renewable material resources	3.3E+02	kg	
Non-renewable material resources	6.7E+02	kg	
Consumption of freshwater	3.9E+01	m ³	

kg-SO₂eq

kg-C₂H₄eq

kg-PO43-eq

5.6E+00

1.8E-01

3.3E-01

3. Material composition			
Material		Unit	
Ti	99	%	
С	0.08	%	
н	0.015	%	
0	0.40	%	
N	0.05	%	
Fe	0.50	%	

1.9E+00

7.1E-02

3.2E-01

4. Waste to disposal			
Parameter		Unit	
Hazardous waste	0.0E+00	kg	
Non-hazardous waste.	3.6E+02	kg	
*Data derived from LCA and not assigned to the impact categories of LCIA			

*The above values are for pure titanium

4.6E-01

8.4E-04

9.7E-13

Acidification

Eutrophication

Photochemical ozone

1. Scenarios of transport to site follow the PCR.For the transportation of coke and inter-factory transportation for intermediate products, distances were measured using mapping software. For titanium scrap transportation, 500km of the PCR scenario was selected. Transport of titanium ore and synthetic rutile are included in the inventory database on which this estimation is based, so those are not included in [A2] transport in 1. Resulst of life cycle impact assessment .

2. Primary data collected in 2022. The source of the unit power consumption is the average of 10 electric power suppliers of Japan in 2014.

Each production area has ISO 14001 certificate.

6-2. Regulated hazardous substances			
Substance	CAS No.	Reference to standards or regulations	
-			



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7. Assumptions of secondary data used

The IDEA2.1.3 data is used. IDEAv2.3 is used for titanium ore and synthetic rutile

3. Remarks

ONIPPON STEEL Grade

Super-TIX®800N, Super-TIX®51AF, Super-TIX®523AFM, SSAT®-2041CF

OAbout TranTixxii[®]-Eco

By adding more than 50% titanium scrap as the raw material for titanium ingots, CO2 emission is significantly reduced in the smelting process.

- For data quantification, please refer to PCR and Rules on quantification and declaration.

- Comparative assertion is permitted only when Rules on quantification and declaration are satisfied. (Reference URL : https://ecoleaf-label.jp/regulation/)

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