



Registration number : JR-AI-24606E

SuMPO EPD  
Type III Environmental Declaration (EPD)

Japan EPD Program by SuMPO

Sustainable Management Promotion Organization  
14-8, Uchikanda 1-chome, Chiyoda-ku, Tokyo Japan  
<https://ecoleaf-label.jp/>



**EPSON**

**WorkForce Enterprise  
AM-M5500  
(North America)**

Seiko Epson Corporation

**Functional unit**

Per product

**System boundary**

- final products     intermediate products

Raw material acquisition, Production, Distribution,  
Use & maintenance, End-of-Life

**Main specifications of the product**

Model name: AM-M5500

Main Specifications

- Multifunction device (High-Performance Inkjet)
- monochrome
- Print speed: 55ppm (single-sided A4 sheets)
- Maximum paper size (standard cassette): A3
- Automatic duplex printing

※This product is destined for North America

**Company Information**

Seiko Epson Corporation  
<http://www.epson.com/>  
<http://www.epson.jp/contact/> (Japanese)  
3-3-5 Owa, Suwa-shi, Nagano-ken, Japan  
TEL 81-266-52-5353 (Japan)

<b>Registration#</b>	JR-AI-24606E
<b>PCR number</b>	PA-590000-AI-08
<b>PCR name</b>	Imaging input and/or output equipment
<b>Publication date</b>	11 March 2025
<b>Verification date</b>	3 March 2025
<b>Verification method</b>	Product-by-product
<b>Verification#</b>	JV-AI-24606
<b>Expiration date</b>	2 March 2030

**PCR review was conducted by:**

<b>Approval date</b>	1 September 2023
PCR review panel chair	Masayuki Kanzaki (SuMPO)

**Third party verifier\***

Tetsuya Okuyama

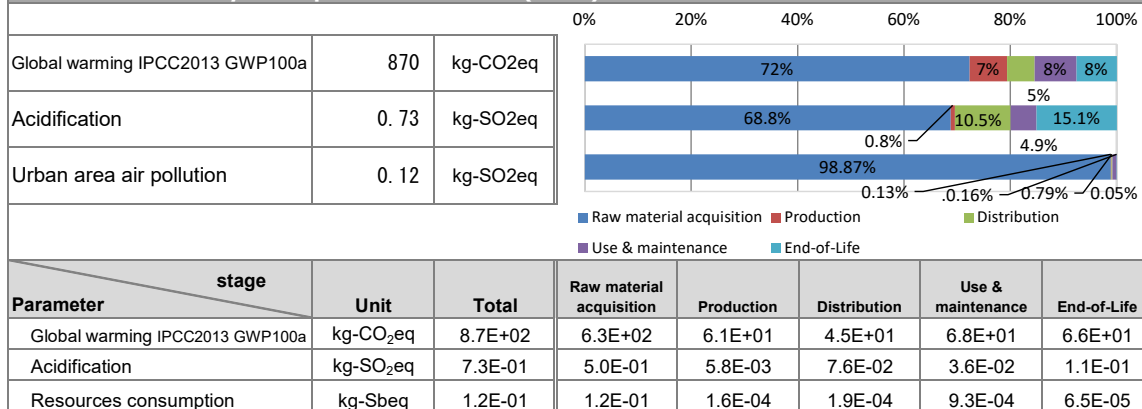
Independent verification of data & declaration in accordance  
with ISO14025

internal     external

\*Auditor's name is stated if system certification has been performed.

Registration number : JR-AI-24606E

### 1. Results of life cycle impact assessment (LCIA)



### 2. Life cycle inventory analysis (LCI)

Parameter	Value	Unit
Non-renewable material resources	9.2E+01	kg
Renewable material resources	1.5E+02	kg

### 3. Waste to disposal

Parameter	Value	Unit
Steel	5.0E+01	kg
SUS	2.3E+00	kg
Aluminum	1.1E+00	kg
Other metal	7.7E+00	kg
Plastic	3.2E+01	kg
Rubber	5.2E-01	kg
Glass	2.1E+00	kg
Paper and wood	1.5E+01	kg
Circuit Board	2.4E+00	kg
Other	7.1E+00	kg

### 5. Additional explanation

- Product destination: North America
- Calculation method of use stage (scenario)
  - Expected usage period: 5 years
  - Estimated number of use: 451,200 sheets\*
  - Print measuring method (pattern): ISO/IEC 19752
  - Inventory of the print paper is not included
- Products selected in the scenario used for inventory calculation
  - Multifunction device (High-Performance Inkjet)

\* In accordance with the ENERGY STAR® Ver.3.0  
 451,200sheets = (47 pages/jpbs x 32 jobs/day x 5 days) /  
 4 x 4 weeks x 12 months x 5 years

### 6-1. Supplementary environmental information

- This product and main components are produced in our ISO 14001 certified factories.
- Compliant with the International Energy Star Program Ver.3.0. It also complies with the European RoHS Directive.

### 7. Assumptions of secondary data used

We used IDEA v2.1.3 and SuMPO Environmental Label Program registration intensity v1.13.

### 8. Remarks

-

- For data quantification, please refer to PCR and Rules on quantification and declaration.
- Comparative assertion is permitted only when Rules on quantification and declaration are satisfied.  
 (Reference URL : <https://ecoleaf-label.jp/regulation/>)