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Rails



Functional unit

1 metric ton

System boundary

 \Box final products

Production stage (Raw material acquisition, Manufacturing) and Recycling potential

■ intermediate products

Main specifications of the product

Production Site: West Japan Works (Fukuyama) Representative Standards:

Standard/Head hardned Rails for Railway Rails and Standard/Head hardened rails

for Industrial use (e.g. Crane Rails) %Mainly use for Passenger/Freight Railway

·Specifications shall be decieded

through discussion with customers,

based on international standards.

Shape: Flat bottom Rail

Company Information

Registration# JR-AW-24050E PA-180000-AW-05 **PCR number** Steel products PCR name (except for construction use) Publication date 21 March 2025 Verification date 13 February 2025 Verification method Product-by-product Verification# JV-AW-24050 Expiration date 12 February 2030 PCR review was conducted by: Approval date 10 May 2023 PCR review Yasunari Matsuno panel chair (Chiba University)

Third party verifier*

Yuki Sakamoto

Independent verification of data & declaration in accordance with ISO14025

□internal ■external

*Auditor's name is stated if system certification has been performed.

JFE Steel Corporation Planning&Marketing Dept., Construction Materials & Services Business Division https://www.jfe-steel.co.jp/en/index.html

Registration number : JR-AW-24050E

Japan EPD Program by SuMPO Sustainable Management Promotion Organization

Sustainable Management Promotion Organization 14-8, Uchikanda 1-chome, Chiyoda-ku, Tokyo Japan https://ecoleaf-label.jp/

1.	Results	of life of	vcle im	pact assessment ((LCIA)

Stage Parameter	Production stage and Recycling potential [A1],[A2],[A3] and [D]	Production stage (cradle to gate) [A1],[A2] and [A3]	Unit
Global warming IPCC2013 GWP100a	1.6E+03	2.7E+03	kg-CO ₂ eq
Acidification	-9.6E-01	6.4E-01	kg-SO ₂ eq
Photochemical ozone	3.1E-02	5.0E-02	kg-PO ₄ ³⁻ eq
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Stage Parameter	Unit	Total	[A1][A2] Raw material acquisition	[A3] Manufacturing	[D] Recycling potential
Global warming IPCC2013 GWP100a	kg-CO ₂ eq	2.7E+03	6.9E+02	2.0E+03	-1.0E+03
Ozone layer destruction	kg-CFC-11eq	1.3E-06	1.5E-07	1.2E-06	-1.9E-07
Acidification	kg-SO ₂ eq	6.4E-01	3.5E-01	2.9E-01	-1.6E+00
Photochemical ozone	kg-C ₂ H ₄ eq	7.8E-03	6.6E-03	1.2E-03	-2.2E-01
Eutrophication	kg-PO ₄ ³⁻ eq	5.0E-02	9.3E-06	5.0E-02	-1.9E-02

2. Life cycle inventory analysis (LCI)			
Parameter		Unit	
Non-renewable material resources	1.4E+03	kg	
Non-renewable energy resources	3.3E+04	MJ	
Renewable material resources	1.1E+03	kg	
Renewable primary energy	9.8E+01	MJ	
Consumption of freshwater	2.1E+00	m³	

3. Material composition			
Material		Unit	
iron [Fe]	≧93.0	wt%	
carbon [C]	≦0.9	wt%	
silicon [Si]	≦1.5	wt%	
manganese [Mn]	≦1.5	wt%	
phosphorus [P]	≦0.05	wt%	
sulfur [S]	≦0.05	wt%	
chromium [Cr]	≦3	wt%	

4. Waste to disposal		
Parameter		Unit
Hazardous waste	0.0E+00	kg
Non-hazardous waste.	1.6E+00	kg

*Data derived from LCA and not assigned to the impact categories of LCIA

5. Additional explanation

- $\boldsymbol{\cdot}$ This EPD shows the results calculated without applying system extensions.
- Scrap recycling potential is calculated based on ISO 20915/JIS Q 20915 and shown as [D] in table 1. Recycling ratio used in this calculation is 93.0%. (Using data is 2018FY from The Japan Iron and Steel Federation, The Japan ferrous raw materials association and The Japan Steel Can recycling Association).
- The environmental impact of self-generated electricity was calculated as primary data of fuel and the basic unit data of grid power consumption is the average of 10 electric power suppliers of Japan in 2014FY.
- Each item (except iron) in table 3 is the maximum value of all product standards covered by this EPD.
- Primary data in 2021 is used.



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6-1. Supplementary environmental information

The production site is certified to ISO 14001.

6-2. Regulated hazardous substances			
Substance	CAS No.	Reference to standards or regulations	
manganese[Mn]	7349-96-5	 Industrial Safety and Health Act 	
nickel [Ni]	7440-02-0	 Industrial Safety and Health Act 	
chromium [Cr]	7440-47-3	 Industrial Safety and Health Act 	
molybdenum [Mo]	7439-98-7	 Industrial Safety and Health Act 	
copper [Cu]	7440-50-8	 Industrial Safety and Health Act 	
cobalt [Co]	7440-48-4	Industrial Safety and Health Act	

7. Assumptions of secondary data used

IDEA v2.1.3 database is used. Steel scrap data (JP-AJ-0001) from the Japan Iron and Steel Federation are used.

8. Remarks

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- For data quantification, please refer to PCR and Rules on quantification and declaration.

- Comparative assertion is permitted only when Rules on quantification and declaration are satisfied. (Reference URL : https://ecoleaf-label.jp/regulation/)

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