

RICOH COMPANY,LTD

Color Printer (Electrophotography)



RICOH Pro C9500HT



Functional unit

Per product

System boundary

final products intermediate products

Raw material acquisition, Production, Distribution,
Use & maintenance, End-of-Life

Main specifications of the product

Product name: RICOH Pro C9500HT

Product destination: JP

Main specifications:

Color Printer (Electrophotography)

Print Speed : 115 prints/minute (A4)

Maximum Paper Size : 13" x 19.2"

Included Units in Assessment : Automatic Reversing
Document Feeder

Company Information

RICOH COMPANY,LTD

Tel:(03) 3777-8111

| | |
|-------------------------------------|---------------------------------------|
| Registration# | JR-AI-24388E |
| PCR number | PA-590000-AI-08 |
| PCR name | Imaging input and/or output equipment |
| Publication date | 3/31/2025 |
| Verification date | 3/21/2025 |
| Verification method | System certification |
| Verification# | JV-AI-24388 |
| Expiration date | 3/20/2030 |
| PCR review was conducted by: | |
| Approval date | 9/1/2023 |
| PCR review panel chair | Masayuki Kanzaki (SuMPO) |

Third party verifier*

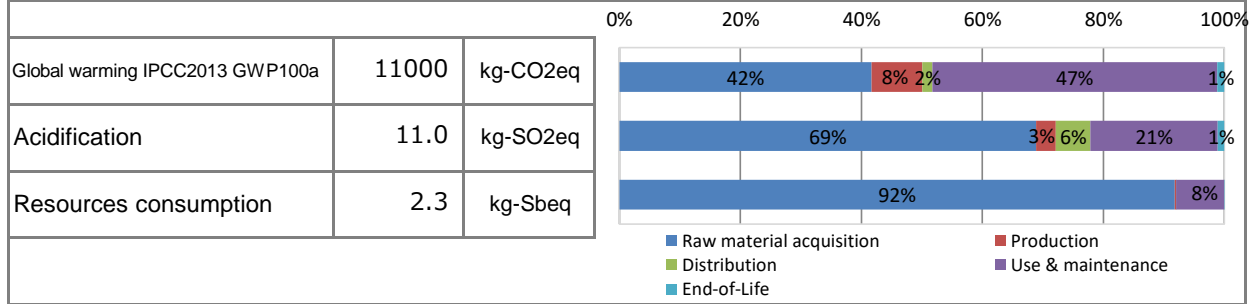
Hiroyuki Uchida

Independent verification of data & declaration in accordance with ISO14025

internal external

*Auditor's name is stated if system certification has been performed.

1. Results of life cycle impact assessment (LCIA)



| Parameter | stage | Unit | Total | Raw material acquisition | Production | Distribution | Use & maintenance | End-of-Life |
|---------------------------------|-------|-----------------------|---------|--------------------------|------------|--------------|-------------------|-------------|
| Global warming IPCC2013 GWP100a | | kg-CO ₂ eq | 1.1E+04 | 4.7E+03 | 9.5E+02 | 1.8E+02 | 5.3E+03 | 1.3E+02 |
| Acidification | | kg-SO ₂ eq | 1.1E+01 | 7.3E+00 | 3.4E-01 | 6.1E-01 | 2.2E+00 | 1.1E-01 |
| Resources consumption | | kg-Sbeq | 2.3E+00 | 2.1E+00 | 4.2E-03 | 7.7E-04 | 1.8E-01 | 3.9E-04 |

2. Life cycle inventory analysis (LCI)

| Parameter | Value | Unit |
|----------------------------------|---------|------|
| Non-renewable material resources | 1.3E+03 | kg |
| Renewable material resources | 8.7E+02 | kg |

3. Material composition

| Material | Value | Unit |
|------------------------|---------|------|
| SUS | 6.0E+01 | kg |
| Aluminum | 5.4E+01 | kg |
| Ordinary steel | 8.0E+02 | kg |
| Other metals | 3.1E+01 | kg |
| Thermoplastic resin | 1.1E+02 | kg |
| Thermosetting resin | 7.1E+00 | kg |
| Glass | 4.3E+00 | kg |
| Rubber | 5.0E+00 | kg |
| Paper | 7.2E+01 | kg |
| Lubricant | 4.4E-01 | kg |
| Mounting circuit board | 1.8E+00 | kg |
| Wood | 1.6E-01 | kg |

*Data derived from LCA and not assigned to the impact categories of LCIA

5. Additional explanation

Products selected in the scenario used for load calculation

--Printer (EP)

- Product destination: JP
- Expected usage period: 5 years
- Estimated number of sheets: 1,977,600 sheets ※

※Apply the number of sheets according to the actual usage conditions based on the product performance

※Compatible with International Energy Star Program Ver.3.0

-The load on the image output medium (printing paper) is not included.

6-1. Supplementary environmental information

Compliant with the International Energy Star Program Ver.3.0. It also complies with the European RoHS Directive. Assembly production of this product and production of the main parts, photoconductor and toner, are carried out at an ISO14001 certified factory.

Certification number: JQA – E-70001

<https://jp.ricoh.com/sustainability/environment/management/iso>

7. Assumptions of secondary data used

IDEA v2.1.3, and registered data of Japan EPD Program by SuMPO v1.13 are used.

8. Remarks

- For data quantification, please refer to PCR and Rules on quantification and declaration.
- Comparative assertion is permitted only when Rules on quantification and declaration are satisfied.
(Reference URL : <https://ecoleaf-label.jp/regulation/>)