



EcoLeaf

Type III Environmental Declaration (EPD)

Registration number : JR-AI-24575E

Japan EPD Program by SuMPO

Sustainable Management Promotion Organization
14-8, Uchikanda 1-chome, Chiyoda-ku, Tokyo Japan
<https://ecoleaf-label.jp/>



RICOH COMPANY,LTD.

Color Printer (Electrophotography)

RICOH IP C6020M



Functional unit

Per product

System boundary

■ final products □ intermediate products
Raw material acquisition, Production, Distribution,
Use & maintenance, End-of-Life

Main specifications of the product

Product name: RICOH IP C6020M
Product destination: JP
Main specifications:
Color Printer (Electrophotography)
Print Speed : Monochrome 36ppm ,Color 36ppm (A4)
Maximum Paper Size : A3
Included Units in Assessment : Automatic Reversing

Company Information

RICOH COMPANY,LTD.
Tel:(03) 3777-8111
<https://www.rioh.co.jp/>

Registration#	JR-AI-24575E
PCR number	PA-590000-AI-08
PCR name	Imaging input and/or output equipment
Publication date	3/31/2025
Verification date	3/18/2025
Verification method	System certificaion
Verification#	JV-AI-24575
Expiration date	3/17/2030
PCR review was conducted by:	
Approval date	9/1/2023
PCR review panel chair	Masayuki Kanzaki (SuMPO)

Third party verifier*

Hiroyuki Uchida

Independent verification of data & declaration in accordance with ISO14025

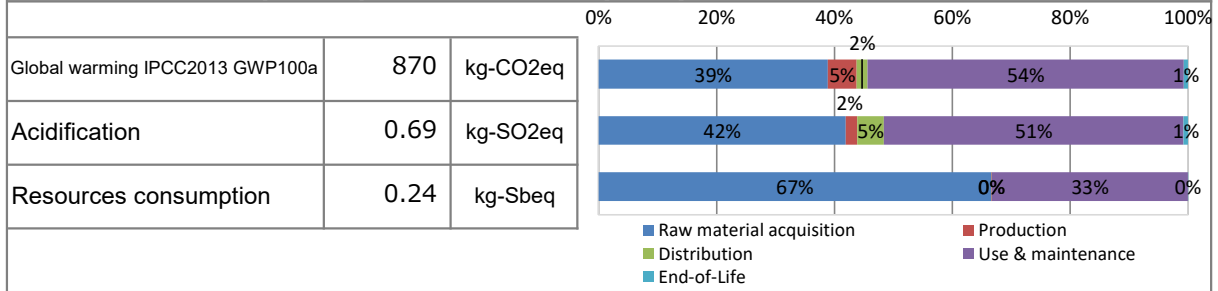
internal external

*Auditor's name is stated if system certification has been performed.

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1. Results of life cycle impact assessment (LCIA)



Parameter	stage	Unit	Total	Raw material acquisition	Production	Distribution	Use & maintenance	End-of-Life
Global warming IPCC2013 GWP100a		kg-CO ₂ eq	8.7E+02	3.4E+02	4.3E+01	1.6E+01	4.7E+02	6.0E+00
Acidification		kg-SO ₂ eq	6.9E-01	2.9E-01	1.3E-02	3.1E-02	3.5E-01	5.1E-03
Resources consumption		kg-Sbeq	2.4E-01	1.6E-01	1.7E-04	6.7E-05	8.0E-02	1.6E-05

2. Life cycle inventory analysis (LCI)

Parameter	Unit	Value
Non-renewable material resources	kg	5.0E+01
Renewable material resources	kg	1.1E+02

3. Material composition

Material	Unit	Value
SUS	kg	5.8E-01
Aluminum	kg	5.3E-01
Ordinary steel	kg	2.2E+01
Other metals	kg	9.9E-01
Thermoplastic resin	kg	1.6E+01
Thermosetting resin	kg	2.3E-01
Glass	kg	1.9E-01
Rubber	kg	6.2E-01
Paper	kg	4.9E+00
Lubricant	kg	3.9E-03
Mounting circuit board	kg	1.8E+00



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*Data derived from LCA and not assigned to the impact categories of LCIA

5. Additional explanation

Products selected in the scenario used for load calculation

--Printer (EP)

- Product destination: JP
- Expected usage period: 5 years
- Estimated number of sheets:192,000 sheets ※

※Compatible with International Energy Star Program Ver.3.0

-The load on the image output medium (printing paper) is not included.

6-1. Supplementary environmental information

Compliant with the International Energy Star Program Ver.3.0. It also complies with the European RoHS Directive.

Assembly production of this product and production of the main parts, photoconductor and toner, are carried out at an ISO14001 certified factory.

7. Assumptions of secondary data used

IDEA v2.1.3, and registered data of Japan EPD Program by SuMPO v1.13 are used.

8. Remarks

- For data quantification, please refer to PCR and Rules on quantification and declaration.
- Comparative assertion is permitted only when Rules on quantification and declaration are satisfied.
(Reference URL : <https://ecoleaf-label.jp/regulation/>)

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