



RICOH COMPANY,LTD

Color MFP (Electrophotography)

IM C6510 (for NA)



Functional unit

Per product

System boundary

■ final products □ intermediate products

Raw material acquisition, Production, Distribution,
Use & maintenance, End-of-Life

Main specifications of the product

Product name: IM C6510 for NA

Main specifications:

MFP (Electrophotography)

Print Speed : Monochrome 65ppm , Color 65ppm (LT)

Maximum Paper Size : 13×19.2 inch

Function: Print /Copy /Scan

Included Units in Assessment : Automatic Reversing
Document Feeder, Automatic Duplexing Unit

Registration#	JR-AI-24554E
PCR number	PA-590000-AI-08
PCR name	Imaging input and/or output equipment
Publication date	18 Jun 2025
Verification date	24 Apr 2025
Verification method	System certification
Verification#	JV-AI-24554
Expiration date	23 Apr 2030

PCR review was conducted by:

Approval date	1 Sep 2023
PCR review panel chair	Masayuki Kanzaki (SuMPO)

Third party verifier*

Hiroyuki Uchida

Independent verification of data & declaration in accordance
with ISO14025

☐ internal ☒ external

Company Information

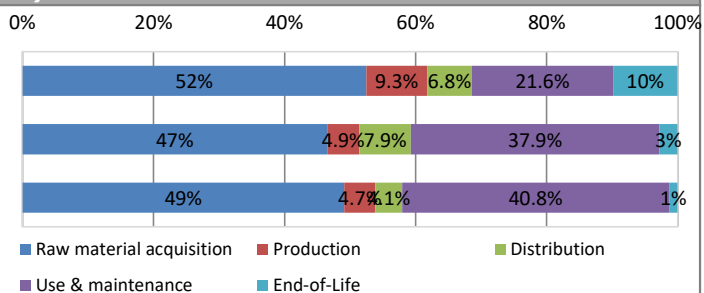
RICOH COMPANY,LTD

<https://www.ricoh.co.jp/>

*Auditor's name is stated if system certification has been performed.

1. Results of life cycle impact assessment (LCIA)

Global warming IPCC2013 GWP100a	2800	kg-CO ₂ eq
Acidification	4.4	kg-SO ₂ eq
Urban area air pollution	1.3	kg-Sbeq



Parameter	Unit	Total	Raw material acquisition	Production	Distribution	Use & maintenance	End-of-Life
Global warming IPCC2013 GWP100a	kg-CO ₂ eq	2.8E+03	1.5E+03	2.6E+02	1.9E+02	6.2E+02	2.8E+02
Acidification	kg-SO ₂ eq	4.4E+00	2.1E+00	2.2E-01	3.5E-01	1.7E+00	1.3E-01
Resources consumption	kg-Sbeq	1.3E+00	1.1E+00	1.7E-03	8.1E-04	2.6E-01	1.7E-04

2. Life cycle inventory analysis (LCI)

Parameter	Unit
Non-renewable material resources	2.7E+02 kg
Renewable material resources	3.6E+02 kg

3. Material composition

Material	Unit
SUS	1.1E+01 kg
Aluminum	8.6E+00 kg
Ordinary steel	1.6E+02 kg
Other metals	1.1E+01 kg
Thermoplastic resin	6.8E+01 kg
Thermosetting resin	2.2E+00 kg
Glass	3.2E+00 kg
Rubber	1.3E+00 kg
Paper	9.7E+00 kg
Lubricant	4.7E-02 kg
Mounting circuit board	2.1E+00 kg
Wood	1.7E+01 kg
Other	2.3E-01 kg



5. Additional explanation

Products selected in the scenario used for load calculation

--MFP (Electrophotography)

- Product destination: NA
- Expected usage period: 5 years
- Estimated number of sheets: 633,600 sheets ※

※Compatible with International Energy Star Program Ver.3.0

-The load on the image output medium (printing paper) is not included.

6-1. Supplementary environmental information

Compliant with the International Energy Star Program Ver.3.0. It also complies with the European RoHS Directive.

Assembly production of this product and production of the main parts, photoconductor and toner, are carried out at an ISO14001 certified factory.

Certification number: JQA-E-70001

<https://jp.ricoh.com/sustainability/environment/management/iso>

7. Assumptions of secondary data used

The generic data is taken from IDEA ver3.1.0 and SuMPO Environmental Label Program Registration Data v1.15.

8. Remarks

- For data quantification, please refer to PCR and Rules on quantification and declaration.
- Comparative assertion is permitted only when Rules on quantification and declaration are satisfied.
(Reference URL : <https://ecoleaf-label.jp/regulation/>)