

Canon Inc.

imageFORCE 6170(For ASIA)



※The Cassette Feeding Unit is excluded.

## Functional unit

Per unit product

## System boundary

■ final products    □ intermediate products

Raw Material acquisition, Production, Distribution,  
Use & maintenance, and End-of-Life stage

## Main specifications of the product

Model name: imageFORCE 6170(For ASIA)

Specifications

- Multi Functional Printer (Electrophotography)
- BW
- Print Speed : Up to 70 ipm(A4)
- Max paper size : 320x450mm(SRA3)
- Print/copy/scan/Duplex printing/ADF
- Weight : approx. 95.4kg (Toner bottle is not

## Company Information

Canon Inc.  
30-2, Shimomaruko 3-chome, Ohta-ku,  
Tokyo 146-8501, Japan  
+81-3-3758-2111

Registration#	JR-AI-25066E
PCR number	PA-590000-AI-08
PCR name	Imaging input and/or output equipment
Publication date	7/2/2025
Verification date	6/25/2025
Verification method	System certificaion
Verification#	JV-AI-25066
Expiration date	6/24/2030
PCR review was conducted by:	
Approval date	9/1/2023
PCR review panel chair	Masayuki Kanzaki
	Sustainable Management Promotion Organization

## Third party verifier\*

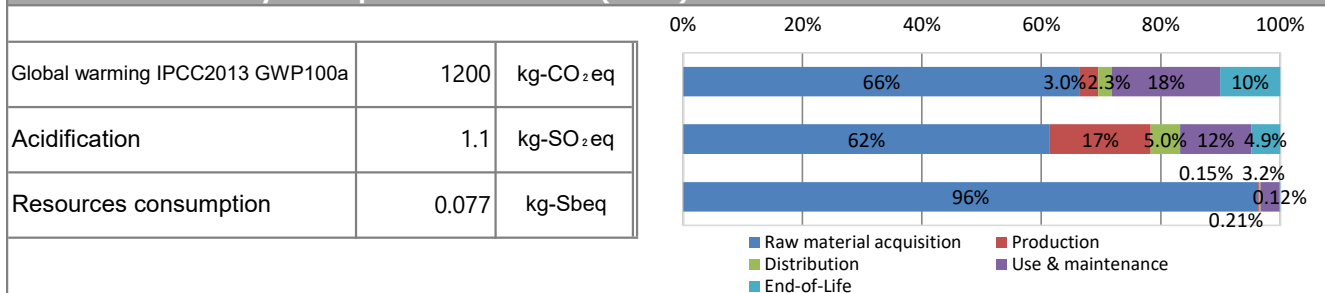
Hiroyuki Uchida

Independent verification of data & declaration in accordance  
with ISO14025

☐ internal    ☒ external

\*Auditor's name is stated if system certification has been performed.

## 1. Results of life cycle impact assessment (LCIA)



Parameter	stage	Unit	Total	Raw material acquisition	Production	Distribution	Use & maintenance	End-of-Life
Global warming IPCC2013 GWP100a		kg-CO <sub>2</sub> eq	1.2E+03	8.2E+02	3.7E+01	2.8E+01	2.3E+02	1.3E+02
Ozone layer destruction		kg-CFC-11eq	1.2E-04	1.2E-04	1.7E-06	3.5E-10	6.1E-06	9.4E-07
Acidification		kg-SO <sub>2</sub> eq	1.1E+00	6.9E-01	1.9E-01	5.6E-02	1.3E-01	5.5E-02
Resources consumption		kg-Sbeq	7.7E-02	7.4E-02	1.6E-04	1.2E-04	2.5E-03	9.3E-05

## 2. Life cycle inventory analysis (LCI)

Parameter	Unit
Non-renewable energy resources	1.8E+04 MJ
Renewable primary energy	9.9E+02 MJ

## 3. Material composition

Material	Unit
Common Steel	36 %
Stainless Steel	1.0 %
Aluminium	0.47 %
Other Metal	2.3 %
Plastic	32 %
Rubber	2.0 %
Glass	2.1 %
Paper/Wood	15 %
Circuit Board	3.4 %
Others	6.6 %



## 5. Additional explanation

Calculated in the following conditions;

- Printing paper is not considered.
- Expected use period is 5 years.
- The standard scenario for Multifunction Device (EP type).
- Hong Kong/Singapore/Taiwan/Malaysia/Thailand/Philippines/Vietnam market.
- Print volume: 729,600 sheets.
- The applied Energy Star program version is 3.0.

We evaluated the Ecoleaf with Canon's own data of raw materials weight and the general basic unit for the parts because it is difficult to collect the data for a couple of thousands of parts. Accordingly, the results may be different from the specific product specification. As such, please be advised that this result would be a rough estimate.

## 6-1. Supplementary environmental information

Complies with the EU RoHS Directive (2011/65/EU) and its amendments including 2015/863/EU.  
Manufactured at ISO 14001 certified factories.

## 7. Assumptions of secondary data used

IDEA v3.1, and registered data v1.15 of Japan EPD Program by SuMPO are used.

## 8. Remarks

- For data quantification, please refer to PCR and Rules on quantification and declaration.
- Comparative assertion is permitted only when Rules on quantification and declaration are satisfied.  
(Reference URL : <https://ecoleaf-label.jp/regulation/>)
- This is a selfdeclared translation of EPD that can be accessed at [JR-AI-25066E]  
and is published for convenience purposes. Only the original EPD is valid and binding between parties.