



RICOH COMPANY,LTD

Color MFP (Electrophotography)

IM C2501CE (for EU)



Functional unit

Per product

System boundary

■ final products □ intermediate products

Raw material acquisition, Production, Distribution,
Use & maintenance, End-of-Life

Main specifications of the product

Product name: IM C2501CE for EU

Main specifications:

MFP (Electrophotography)

Print Speed : Monochrome 25ppm , Color 25ppm (A4)

Maximum Paper Size : : 320x450mm(SRA3)

Function: Print /Copy /Scan

Included Units in Assessment : Automatic Duplexing Unit

Registration#	JR-AI-25063E
PCR number	PA-590000-AI-08
PCR name	Imaging input and/or output equipment
Publication date	4 Jul 2025
Verification date	26 Jun 2025
Verification method	System certification
Verification#	JV-AI-25063
Expiration date	25 Jun 2030

PCR review was conducted by:

Approval date	1 Sep 2023
PCR review panel chair	Masayuki Kanzaki (SuMPO)

Third party verifier*

Hiroyuki Uchida

Independent verification of data & declaration in accordance with ISO14025

☐ internal ☒ external

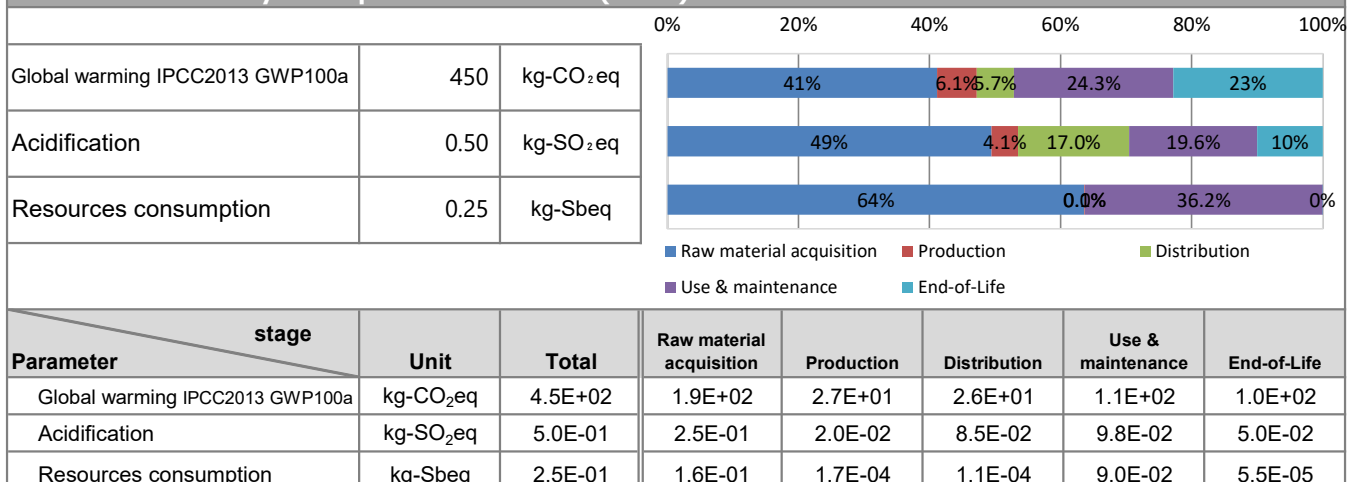
Company Information

RICOH COMPANY,LTD

<https://www.ricoh.co.jp/>

*Auditor's name is stated if system certification has been performed.

1. Results of life cycle impact assessment (LCIA)



2. Life cycle inventory analysis (LCI)

Parameter	Unit
Non-renewable material resources	1.5E+01 kg
Renewable material resources	5.1E+01 kg

3. Material composition

Material	Unit
SUS	2.4E+00 kg
Aluminum	1.0E+00 kg
Ordinary steel	3.5E+01 kg
Other metals	5.8E+00 kg
Thermoplastic resin	3.3E+01 kg
Thermosetting resin	1.1E+00 kg
Glass	2.4E+00 kg
Rubber	5.3E-01 kg
Paper	1.1E+01 kg
Lubricant	9.3E-03 kg
Mounting circuit board	1.1E+00 kg
Wood	8.8E+00 kg
Other	0.0E+00 kg

5. Additional explanation

Products selected in the scenario used for load calculation

--MFP (Electrophotography)

- Product destination: EU
- Expected usage period: 5 years
- Estimated number of sheets: 90,000 sheets ※

※Compatible with International Energy Star Program Ver.3.0

-The load on the image output medium (printing paper) is not included.

• This product uses reused parts to reduce the environmental impact. It is not included at the raw material acquisition stage in the LCA

6-1. Supplementary environmental information

Compliant with the International Energy Star Program Ver.3.0. It also complies with the European RoHS Directive.

Assembly production of this product and production of the main parts, photoconductor and toner, are carried out at an ISO14001 certified factory.

Certification number: JQA-E-70001, AFAQ-N° 1997/14029.15

<https://jp.ricoh.com/sustainability/environment/management/iso>

7. Assumptions of secondary data used

IDEA v3.1.0, and registered data of Japan EPD Program by SuMPO v1.15 are used.

8. Remarks

- For data quantification, please refer to PCR and Rules on quantification and declaration.
- Comparative assertion is permitted only when Rules on quantification and declaration are satisfied.
(Reference URL : <https://ecoleaf-label.jp/regulation/>)