



SuMPO EPD
Type III Environmental Declaration (EPD)

Japan EPD Program by SuMPO

Sustainable Management Promotion Organization
14-8, Uchikanda 1-chome, Chiyoda-ku, Tokyo Japan

Registration number : JR-AI-25123E

<https://ecoleaf-label.jp/>



Monochrome Printer

ECOSYS
PA3500x(US)

KYOCERA Document Solutions Inc.

Functional unit

Per unit of product

System boundary

☐ final products ☐ intermediate products

☒ final products ☐ intermediate products

Raw material acquisition-Production-Distribution-

Use & maintenance-End-of-Life

Main specifications of the product

Model name : Monochrome Printer

ECOSYS PA3500x(US)

Making Technology : Electrophotographic Printer (EP)

Printng Speed:

Monochrome 35 pages per minute in A4

Prting paper : Maximum A4R (Legal)

Company Information

KYOCERA Document Solutions Inc.

Quality Assurance Division Reliability Assurance Section 21

TEL : 06-6764-3764

<https://www.kyoceradocumentsolutions.co.jp>

Registration#	JR-AI-25123E
PCR number	PA-590000-AI-08
PCR name	Imaging input and/or output equipment
Publication date	27 August 2025
Verification date	8 August 2025
Verification method	System certificaion
Verification#	JV-AI-25123E
Expiration date	8/7/2030
PCR review was conducted by:	
Approval date	1 September 2023
PCR review panel chair	Masayuki Kanzaki Sustainable Management Promotion Organization

Third party verifier*

Hiroyuki Uchida

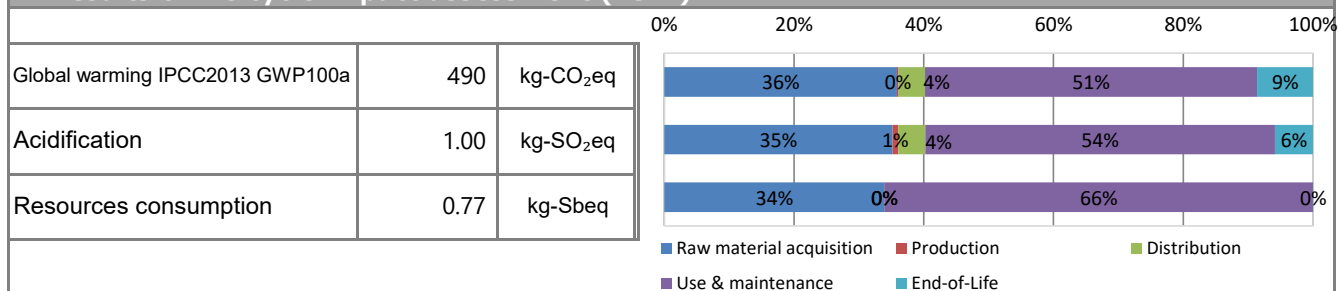
Independent verification of data & declaration in accordance with ISO14025

☐ internal ☒ external

*Auditor's name is stated if system certification has been performed.

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1. Results of life cycle impact assessment (LCIA)



Parameter	stage	Unit	Total	Raw material acquisition	Production	Distribution	Use & maintenance	End-of-Life
Global warming IPCC2013 GWP100a		kg-CO ₂ eq	4.9E+02	1.7E+02	1.2E+00	2.0E+01	2.5E+02	4.2E+01
Ozone layer destruction		kg-CFC-11eq	3.0E-05	1.3E-05	1.7E-09	2.5E-10	1.6E-05	9.8E-07
Acidification		kg-SO ₂ eq	1.0E+00	3.6E-01	9.2E-03	4.2E-02	5.5E-01	5.9E-02
Photochemical ozone		kg-C ₂ H ₄ eq	7.0E-03	3.4E-03	1.6E-06	1.0E-04	3.4E-03	1.5E-04
Eutrophication		kg-PO ₄ ³⁻ eq	2.7E-02	6.4E-03	6.5E-05	2.0E-10	2.1E-02	2.4E-05
Resources consumption		kg-Sbeq	7.7E-01	2.6E-01	3.0E-06	8.3E-05	5.1E-01	6.9E-05

2. Life cycle inventory analysis (LCI)

Parameter	Unit
Non-renewable material resources	2.5E+01 kg
Non-renewable energy resources	7.7E+03 MJ
Renewable material resources	9.8E+01 kg
Renewable primary energy	5.6E+02 MJ

3. Material composition

Material	Unit
Steel	6.1E+00 kg
SUS	3.2E-01 kg
Cu	5.8E-01 kg
Al	2.7E+00 kg
Other metal	3.4E-02 kg
Thermoplastics resin	7.0E+00 kg
Thermosetting resin	6.8E-02 kg
Rubber	3.5E-02 kg
Paper	3.7E+00 kg
Assembled circuit board	8.0E-01 kg
Medium-sized motor	3.7E-01 kg
Glass	5.9E-01 kg
Wood	1.1E-03 kg

5. Additional explanation

- Product destination: North America
- Calculation method of use stage (scenario)
 - ① Expected usage period: five years
 - ② Estimated number of sheets used: Monocrome 182,400
 - ③ The impact of printing paper is not included
- Products selected in the scenario used for inventory calculation : Copier, Printer and Multifunction device (EP)
- Conformed to the International ENERGY STAR® Ver3.2 Program
- Consumables will be shipped directly from the factory to the country of sale separately from the product body and all of them are accounted for in the use and maintenance phase.



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6-1. Supplementary environmental information

- Conformed to the International ENERGY STAR® Program
- Manufactured at ISO14001 certified factories.
- Halogenated flame retardants are not used in Plastic housing and outer package.

7. Assumptions of secondary data used

IDEA v3.1.0 and Japan EPD Program by SuMPO Registry data v1.16

8. Remarks

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- For data quantification, please refer to PCR and Rules on quantification and declaration.
- Comparative assertion is permitted only when Rules on quantification and declaration are satisfied.
(Reference URL : <https://ecoleaf-label.jp/regulation/>)

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