



SuMPO EPD  
Type III Environmental Declaration (EPD)

Japan EPD Program by SuMPO

Sustainable Management Promotion Organization  
14-8, Uchikanda 1-chome, Chiyoda-ku, Tokyo Japan  
<https://ecoleaf-label.jp/>

Registration number : JR-AI-25353E

**RICOH**  
imagine. change.

RICOH COMPANY,LTD.

Black and White MFP (Electrophotography)

# IM 2702 (for EU)



※The Inner 1-bin tray is not included in the LCA.

## Functional unit

Per product

## System boundary

■ final products    □ intermediate products  
Raw material acquisition, Production, Distribution,  
Use & maintenance, End-of-Life

## Main specifications of the product

Product name: IM 2702 for EU  
Main specifications:  
MFP (Electrophotography)  
Print Speed : Monochrome 27ppm (A4)  
Maximum Paper Size : A3  
Function: Print /Copy /Scan  
Included Units in Assessment : Automatic Reversing  
Document Feeder, Automatic Duplexing Unit

Registration#	JR-AI-25353E
PCR number	PA-590000-AI-08
PCR name	Imaging input and/or output equipment
Publication date	20 Mar 2026
Verification date	9 Mar 2026
Verification method	System certification
Verification#	JV-AI-25353
Expiration date	8 Mar 2031

## PCR review was conducted by:

Approval date	1 Sep 2023
PCR review panel chair	Masayuki Kanzaki (SuMPO)

## Third party verifier\*

Hiroyuki Uchida

Independent verification of data & declaration in accordance with ISO14025

internal     external

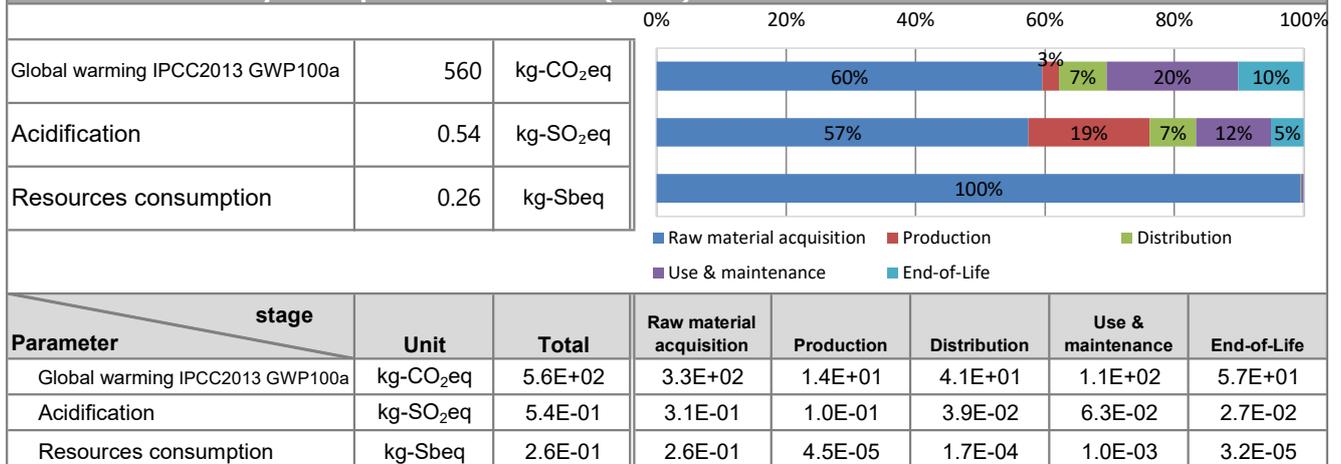
## Company Information

RICOH COMPANY,LTD  
<https://www.rioh.co.jp/>

\*Auditor's name is stated if system certification has been performed.

Registration number : JR-AI-25353E

### 1. Results of life cycle impact assessment (LCIA)



### 2. Life cycle inventory analysis (LCI)

Parameter	Value	Unit
Non-renewable material resources	4.3E+01	kg
Renewable material resources	6.6E+01	kg

### 3. Material composition

Material	Value	Unit
SUS	1.0E+00	kg
Aluminum	3.2E-01	kg
Ordinary steel	2.0E+01	kg
Other metals	3.3E+00	kg
Thermoplastic resin	1.7E+01	kg
Thermosetting resin	6.4E-01	kg
Glass	1.7E+00	kg
Rubber	3.7E-01	kg
Paper	4.5E+00	kg
Lubricant	5.7E-03	kg
Mounting circuit board	1.5E+00	kg
Wood	5.8E+00	kg
Other	0.0E+00	kg

### 5. Additional explanation

Products selected in the scenario used for load calculation

--MFP (Electrophotography)

- Product destination: EU
- Expected usage period: 5 years
- Estimated number of sheets:105,300 sheets ※

※Compatible with International Energy Star Program Ver.3.0

-The load on the image output medium (printing paper) is not included.



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#### 6-1. Supplementary environmental information

Compliant with the International Energy Star Program Ver.3.0. It also complies with the European RoHS Directive. Assembly production of this product and production of the main parts, photoconductor and toner, are carried out at an ISO14001 certified factory.

Certification number: JQA – E-70001 , SSCC—061-23-E1-0080-R1-L

<https://jp.ricoh.com/sustainability/environment/management/iso>

#### 7. Assumptions of secondary data used

IDEA v3.1.0, and registered data of Japan EPD Program by SuMPO v1.16 are used.

#### 8. Remarks

- For data quantification, please refer to PCR and Rules on quantification and declaration.
- Comparative assertion is permitted only when Rules on quantification and declaration are satisfied.  
(Reference URL : <https://ecoleaf-label.jp/regulation/>)

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