



EcoLeaf

Type III Environmental Declaration (EPD)

Registration number : JR-AI-21147E

Ecoleaf Environmental Labeling Program

Sustainable Management Promotion Organization

2-1, Kaji-cho 2 chome, Chiyoda-ku, Tokyo Japan

<https://ecoleaf-label.jp/>



Color MFD

TASKalfa 6054ci(US)

KYOCERA Document Solutions Inc.

### Functional unit

Per unit of product

### System boundary

final products       intermediate products

Raw material acquisition-Production-Distribution-  
Use & maintenance-End-of-Life

### Main specifications of the product

Model name :Color MFD

TASKalfa 6054ci

Making Technology :Electrophotographic Printer (EP)

Printng Speed: Color 60 Pages per minute in A4

Monochrome 60 Pages per minute in A4

printing paper :Maximum A3

Duplex function: Standard

### Company Information

KYOCERA Document Solutions Inc.

Quality Assurance Division Reliability Assurance Section 11

TEL : 06-6764-3764

<http://www.kyoceradocumentsolutions.co.jp/>

|                              |  |
|------------------------------|--|
| Registration#                | JR-AI-21147E   |
| PCR number                   | PA-590000-AI-03  |
| PCR name                     | Imaging input and/or output equipment                          |
| Publication date             | 12/17/2021   |
| Verification date            | 12/6/2021  |
| Verification method          | System certificaion  |
| Verification#                | JV-AI-21147E   |
| Expiration date              | 12/5/2026  |
| PCR review was conducted by: |  |
| Approval date                | 11/8/2019  |
| PCR review panel chair       | Masayuki Kanzaki<br>Sustanable Management Promotion Organizati |

### Third party verifier\*

Wataru Kawamura

Independent verification of data & declaration in  
accordance with ISO14025

internal

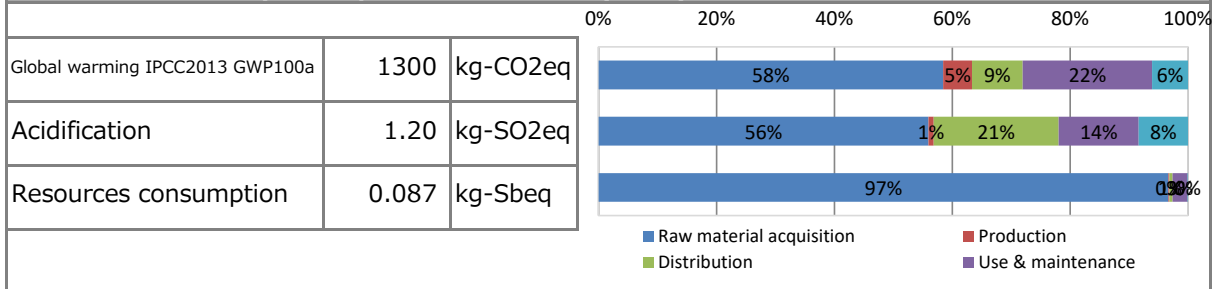
external

\*Auditor's name is stated if system certification has been performed.

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**1. Results of life cycle impact assessment (LCIA)**



| Parameter                       | stage | Unit                  | Total   | Raw material acquisition | Production | Distribution | Use & maintenance | End-of-Life |
|---------------------------------|-------|-----------------------|---------|--------------------------|------------|--------------|-------------------|-------------|
| Global warming IPCC2013 GWP100a |       | kg-CO <sub>2</sub> eq | 1.3E+03 | 7.8E+02                  | 6.6E+01    | 1.1E+02      | 2.9E+02           | 8.1E+01     |
| Acidification                   |       | kg-SO <sub>2</sub> eq | 1.2E+00 | 6.9E-01                  | 1.1E-02    | 2.6E-01      | 1.7E-01           | 1.0E-01     |
| Resources consumption           |       | kg-Sbeq               | 8.7E-02 | 8.4E-02                  | 1.5E-04    | 4.8E-04      | 2.2E-03           | 7.0E-05     |

**2. Life cycle inventory analysis (LCI)**

| Parameter                        | Value   | Unit |
|----------------------------------|---------|------|
| Non-renewable material resources | 7.6E+01 | kg   |
| Non-renewable energy resources   | 2.0E+04 | MJ   |
| Renewable material resources     | 1.6E+02 | kg   |
| Renewable energy                 | 3.7E+02 | MJ   |

**3. Material composition**

| Material                | Value   | Unit |
|-------------------------|---------|------|
| Steel                   | 3.7E+01 | kg   |
| SUS                     | 1.7E+00 | kg   |
| Cu                      | 2.1E+00 | kg   |
| Al                      | 1.2E+00 | kg   |
| Other metals            | 3.1E-02 | kg   |
| Glass                   | 2.3E+00 | kg   |
| Thermoplastics resin    | 3.9E+01 | kg   |
| Thermosetting resin     | 1.2E+00 | kg   |
| Rubber                  | 6.0E-02 | kg   |
| Paper                   | 1.1E+01 | kg   |
| Wood                    | 1.1E+01 | kg   |
| Assembled circuit board | 3.9E+00 | kg   |
| Medium-sized motor      | 3.2E+00 | kg   |

**5. Additional explanation**

- Product destination: North America
- Calculation method of use stage (scenario)
  - ① Expected usage period: five years
  - ② Estimated number of sheets used:
    - Color 268,800, Monochrome 268,800
  - ③ The impact of printing paper is not included
- Products selected in the scenario used for inventory calculation : Multifunction device (EP)
- Conformed to the International ENERGY STAR® Ver3.0 Program
- Consumables will be shipped directly from the factory to the country of sale separately from the product body and all of them are accounted for in the use and maintenance phase.



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#### 6-1. Supplementary environmental information

- Conformed to the International ENERGY STAR® Ver3.0 Program
- Manufactured at ISO14001 certified factories.
- halogenated flame retardants are not used in Plastic housing and outer package.

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IDEA v2.1.3 and Ecoleaf Environmental Labeling Program Registry data v1.1

#### 8. Remarks

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- For data quantification, please refer to PCR and Rules on quantification and declaration.
- Comparative assertion is permitted only when Rules on quantification and declaration are satisfied.  
(Reference URL : <https://ecoleaf-label.jp/regulation/>)

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