



Functional unit

1 t

System boundary

final products intermediate products

Production Stage and optional supplementary information

Main specifications of the product

Production sites : Muroran ,East Nippon and Kyushu Works

Main standards : S45C,SCR,SMN,SCM,SUP,SUJ,SUM

SGD,SWRY,SWRM,SWRH,SWRS,SWRCH,ASBO

ASMN,ASCM

※Please refer to the pamphlet for details

[SteelLinC\(Bar and rod materials\)](#) | [NIPPON STEEL](#)

STEELType : Wirerod(Coil)

Main sizes

Wire Rod : φ3.6 ~ φ22.0

Company Information

NIPPON STEEL CORPORATION

<https://www.nipponsteel.com/en/product/sheet/list/>

| | |
|-------------------------------------|--|
| Registration# | JR-AW-21005E-A |
| PCR number | PA-180000-AW-05 |
| PCR name | Steel products except for construction |
| Publication date | 1/21/2022 |
| Verification date | 01/16/2024 |
| Verification method | Product-by-product |
| Verification# | JV-AW-24011 |
| Expiration date | 1/15/2029 |
| PCR review was conducted by: | |
| Approval date | 05/10/2023 |
| PCR review panel chair | Yasunari Matsuno (Chiba University) |

Third party verifier*

Shinichi Inoue

Independent verification of data & declaration in accordance with ISO14025

internal external

*Auditor's name is stated if system certification has been performed.

1. Results of life cycle impact assessment (LCIA)

| Parameter | Stage | (1)+(2)+(3) | (1)+(2) | Unit |
|---------------------------------|-------|-------------|---------|-------------------------------------|
| Global warming IPCC2013 GWP100a | | 1300 | 2600 | kg-CO ₂ eq |
| Acidification | | 1.0 | 2.9 | kg-SO ₂ eq |
| Eutrophication | | 0.024 | 0.047 | kg-PO ₄ ³⁻ eq |

| Parameter | stage | Unit | (1)+(2) | (1) | (2) | (3) |
|---------------------------------|-------|-------------------------------------|---------|---------|----------|----------|
| Global warming IPCC2013 GWP100a | | kg-CO ₂ eq | 2.6E+03 | 6.4E+02 | 1.9E+03 | -1.3E+03 |
| Ozone layer destruction | | kg-CFC-11eq | 6.5E-08 | 1.6E-07 | -1.0E-07 | -2.3E-07 |
| Acidification | | kg-SO ₂ eq | 2.9E+00 | 5.8E-01 | 2.4E+00 | -1.9E+00 |
| Photochemical ozone | | kg-C ₂ H ₄ eq | 1.5E-02 | 6.1E-03 | 8.5E-03 | -2.7E-01 |
| Eutrophication | | kg-PO ₄ ³⁻ eq | 4.7E-02 | 1.5E-03 | 4.5E-02 | -2.3E-02 |

Table Legend

(1)Raw material supply

(2)Production

(3)Recycling potential

(1)+(2):sum of (1)and(2) (cradle to gate)

(1)+(2)+(3): sum of (1),(2)and(3) (cradle to gate with allocation for scrap recycling)

2. Life cycle inventory analysis (LCI)

| Parameter | Unit | Unit |
|----------------------------------|----------|----------------|
| Non-renewable material resources | 8.1E+02 | kg |
| Non-renewable energy resources | 2.7E+04 | MJ |
| Renewable material resources | 1.1E+03 | kg |
| Renewable primary energy | -2.6E+02 | MJ |
| Consumption of freshwater | 6.9E+00 | m ³ |

3. Material composition

| Material | Unit | Unit |
|----------------|-------|------|
| iron [Fe] | ≥95.0 | % |
| carbon [C] | ≤1.10 | % |
| silicon [Si] | ≤3.00 | % |
| manganese [Mn] | ≤3.00 | % |
| phosphorus [P] | ≤0.05 | % |
| sulfur [S] | ≤0.05 | % |
| | | |
| | | |
| | | |

4. Waste to disposal

| Parameter | Unit | Unit |
|------------------------------|----------|------|
| Hazardous waste | 0.00E+00 | kg |
| Non-hazardous waste. | 4.70E+00 | kg |
| Landfill of general waste | 0.00E+00 | kg |
| Landfill of industrial waste | 1.00E+01 | kg |

*Data derived from LCA and not assigned to the impact categories of LCIA

5. Additional explanation

① As an indirect effect, the recycling effect of steel materials based on JIS Q 20915 was evaluated, and in this declaration, the value is described in the indirect effect column of the life cycle impact evaluation result breakdown table.

The indirect effect is added to the total value in Tables A1 and A2 above.

The recycling rate used in the calculation is 93.0% (calculation is based on JISQ20915, domestic data for FY2018 (Source: Japan Iron and Steel Federation, Iron Source Association, Steel Can Recycling Association))

② The transport scenario followed PCR.

③ Regarding the constituents of materials and substances, except for iron, the maximum of each upper limit of the target steel material standard is shown.

④ For the primary data, the actual values for FY2018 were used. For the electric power intensity, "Electricity, average of 10 general electric power companies, FY2014" was used.



6-1. Supplementary environmental information

1.Muroran ,East Nippon and Kyushu Works are certified to ISO 14001.
2.We provide environment-friendly steel materials such as lead-free and steel materials that make it possible to reduce the weight of automobiles and omit manufacturing processes.
As a typical eco-products (environmentally friendly products), there is an OA shaft using lead-free free-cutting steel.
Reference: Nippon Steel Catalog Steel Bar / Wire P7
https://www.nipponsteel.com/product/catalog_download/pdf/B001en.pdf

6-2. Regulated hazardous substances

| Substance | CAS No. | Reference to standards or regulations |
|----------------|-----------|---------------------------------------|
| manganese [Mn] | 7439-96-5 | Industrial Safety and Health Act |
| | | |
| | | |
| | | |

7. Assumptions of secondary data used

We use the IDEA2.1.3 data and steel scrap data from The Japan Iron and Steel Federation (JISF).

8. Remarks

January 2024; Modification about allocation method of by-product gases

- For data quantification, please refer to the PCR and the Rules on Quantification and Declaration.
- Comparative assertion is permitted only when the Rules on Quantification and Declaration are satisfied.
(Reference URL : <https://ecoleaf-label.jp/regulation/>)