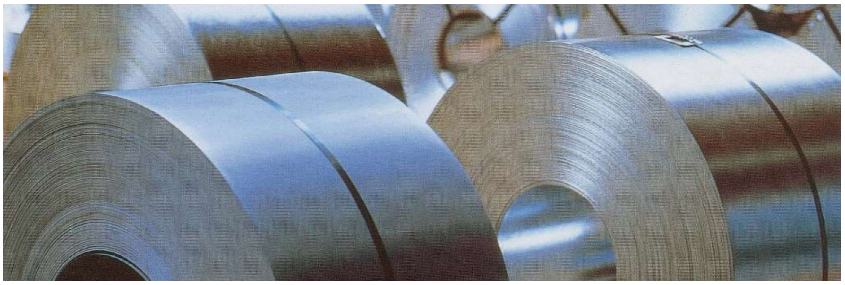
EcoLeaf
Type III Environmental Declaration (EPD)
Registration number： JR-AW-22006E-A

Japan EPD Program by SuMPO
Sustainable Management Promotion Organization
14-8, Uchikanda 1-chome, Chiyoda-ku, Tokyo Japan
https://ecoleaf-label.jp/

NIPPON STEEL

Cold-Rolled Steel Sheets and Coils - Full Hard



Functional unit

1 t

System boundary

☐ final products ■intermediate products

Main specifications of the product

Production sites:

East Nippon Works, Nagoya Works,

Setouchi Works, Kyushu Works

Main standards:

JIS(Japanese Industrial Standards),

NIPPON STEEL standards

For details, please refer to "8. Remarks" in EL sheet 2.

Shape: Coil and sheet

Main thickness (unit: mm, t:=thickness) : t =0.18～3.2

Company Information

NIPPON STEEL CORPORATION
Flat Products Unit Flat Products Planning Dept.
https://www.nipponsteel.com/

Registration#	JR-AW-22006E-A
PCR number	PA-180000-AW-05
PCR name	Steel products (except for construction use)
Publication date	4/21/2022
Verification date	1/19/2024
Verification method	Product-by-product
Verification#	JV-AW-24015
Expiration date	3/17/2027

PCR review was conducted by:

Approval date	5/10/2023
PCR review panel chair	Yasunari Matsuno (Chiba University)

Third party verifier*

Tomoko Fuchigami

Independent verification of data & declaration in accordance with ISO14025

☐internal ■external

*Auditor's name is stated if system certification has been performed.

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1. Results of life cycle impact assessment (LCIA)

Domain of influence	Manufacturing + Indirect impact*1	Manufacturing only*2	Unit
Global warming IPCC2013 GWP100a	1200	2500	kg-CO_2eq
Acidification	-0.25	1.7	kg-SO_2eq
Eutrophication	0.010	0.033	kg-PO_4^{3-}eq

*1:the total of (1) to (3), *2:the total of (1) to (2)

Parameter \ stage	Unit	the total of (1)to (2)	(1)raw material procurement	(2)product manufacture			(3)indirect impacts
Global warming IPCC2013 GWP100a	kg-CO_2eq	2.5E+03	6.0E+02	1.9E+03			-1.2E+03
Ozone layer destruction	kg-CFC-11eq	2.5E-07	1.2E-07	1.3E-07			-2.2E-07
Acidification	kg-SO_2eq	1.7E+00	5.7E-01	1.1E+00			-1.9E+00
Photochemical ozone	kg-C_2H_4eq	1.4E-02	5.7E-03	8.7E-03			-2.7E-01
Eutrophication	kg-PO_4^{3-}eq	3.3E-02	4.6E-03	2.8E-02			-2.3E-02

2. Life cycle inventory analysis (LCI)

Item		Unit
Non-renewable material resources	7.4E+02	kg
Non-renewable energy resources	2.7E+04	MJ
Renewable material resources	1.0E+03	kg
Renewable primary energy	9.0E+01	MJ
Consumption of freshwater	2.3E+00	m^3

3. Material composition

Material		Unit
iron [Fe]	≧95.0	%
carbon [C]	≦1.10	%
silicon [Si]	≦3.00	%
manganese [Mn]	≦3.00	%
phosphorus [P]	≦0.050	%
sulfur [S]	≦0.050	%

4. Waste to disposal

Parameter		Unit
Hazardous waste	-	kg
Non-hazardous waste.	2.5E+00	kg
Treated MSW for landfill	0.0E+00	kg
Treated industrial waste for landfill	2.5E+00	kg

*Data derived from LCA and not assigned to the impact categories of LCIA

5. Additional explanation

① Each LCI includes allocation for scrap recycling as an optional supplementary information [End-of-Life].
The indirect effect is added to the total value in Tables [Raw material acquisition], [Production] and [Distribution].
Recyclingrate (RR) used in this calculation is 93.0%
(calculated based on ISO 20915/JIS Q 20915 standards and using FY 2018 data from Japan Steel Can Recycling Association and Tetsugen Association).
② Material transport scenariois based on PCR.
③ Each item (expect iron) in table 3 is the maximum value of all product standards covered by this EPD. However, the iron content in each product is never less than 95%, and the contents of other components are adjusted.
④ Primary data collected in 2018. The source of the unit power consumption is the average of 10 electric power suppliers of Japan in 2014.
⑤ For the transport of metallurgical coal, the amount is double counted in Tables [Raw material acquisition] and [Distribution] due to the characteristics of the consumption rate database on which this estimation is based.

6-1. Supplementary environmental information

East Nippon Works, Nagoya Works, Setouchi Works and Kyushu Works have ISO 14001 certificates.

6-2. Regulated hazardous substances

Substance	CAS No.	Reference to standards or regulations
manganese [Mn]	7439-96-5	Industrial Safety and Health Act

7. Assumptions of secondary data used

We use the IDEA v2.1.3 data and steel scrap data(JP-AJ-0001) from the Japan Iron and Steel Federation.

8. Remarks

TypicalStandards of JIS :

・JIS G 3141 General-Purpose Cold-Rolled Steel Sheets and Coils（e.g.:SPCC,SPCD,SPCE)

Typical Standards of NIPPON STEEL standards :

・Cold-Rolled Steel Sheets and Coils with Workability : Commercial Quality (e.g.:NSCC),
Drawing Quality(e.g.:NSC270D,NSC270E）,Extra Deep Quality(e.g.: NSC270F)

・High-Strength Steel Sheets : Commercial Quality (e.g.:NSC390N）, Drawing Quality（e.g.:NSC340R)
Deep Drawing Quality（e.g.:NSC340E）,Bake Hardening Type Drawing Quality（e.g.:NSC340BH）,
Dual-Phase（e.g.:NSC490D）,Super-Ductile Type（e.g.:NSC590T)

・January 2024; Modification about allocation method of by-product gases

- For data quantification, please refer to PCR and Rules on quantification and declaration.
- Comparative assertion is permitted only when Rules on quantification and declaration are satisfied.
(Reference URL : https://ecoleaf-label.jp/regulation/)