



Functional unit

1 t

System boundary

final products intermediate products

Production Stage and optional supplementary infomation

Main specifications of the product

Production sites : Kimitsu and Wakayama Works

Main standards : SN400A,SN400B,SN490B,SM400A, SM400B,SM490A,SM490B,SM490YA,SM490YB,SS400 SMA400AW,SMA400BW,SMA490AW,SMA490BW Type : T-shape

Main sizes(unit mm,t thickness)

wide $H50(t6) \times B100(t8) \sim H249(t45) \times B432(t70)$ middle $H74(t6) \times B100(t9) \sim H459(t19) \times B303(t37)$

Company Information

NIPPON STEEL CORPORATION

https://www.nipponsteel.com/en/product/construction/

Registration#	JR-AJ-19008E-A			
PCR number	PA-180000-AJ-02			
PCR name	Steel products for construction			
Publication date	12/6/2019			
Verification date	01/12/2024			
Verification method	Product-by-product			
Verification#	JV-AJ-24007			
Expiration date	11/28/2024			
PCR review was	conducted by:			
Approval date	05/10/2023			
PCR review	Yasunari Matsuno			
panel chair	Chiba University			

Third party verifier*

Yasuo Koseki

Independent verification of data & declaration in accordance with ISO14025 and ISO21930.

internal external

*Auditor's name is stated if system certification has been performed.

Registration number: JR-AJ-19008E-A



EcoLeaf

Registration number : JR-AJ-19008E-A

Ja	ipan	EPD	Pro	gram	by S	uMPO
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Sustainable Management Promotion Organization 14-8, Uchikanda 1-chome,Chiyoda-ku, Tokyo Japan https://ecoleaf-label.jp

1. Results of life cycle impact assessment (LCIA)

Stage	【A1~A3】 +【D】	【A1~A3】	Unit	
obal warming IPCC2013 GWP100a	1300	2500	kg-CO2eq	Table Legend [A1] : Raw mterial supply
idification	-0.15	1.7	kg-SO2eq	[A2] : Transport to factory [A3] : Manufacturing [D] : Recycling potential
hotochemical ozone	0.045	0.30	kg-C2H4eq	[A1 A2] out of [A1] [A2] and [A2] (and b to as

stage						
Parameter	Unit	[A1~A3]	[A1]	[A2]	[A3]	[D]
Global warming IPCC2013 GWP100a	kg-CO ₂ eq	2.5E+03	5.9E+02	1.1E+02	1.8E+03	-1.2E+03
Ozone layer destruction	kg-CFC-11eq	1.1E-06	2.9E-07	7.2E-10	7.9E-07	-2.2E-07
Acidification	kg-SO ₂ eq	1.7E+00	4.7E-01	6.4E-02	1.2E+00	-1.8E+00
Photochemical ozone	kg-C ₂ H ₄ eq	3.0E-01	4.6E-03	1.1E-03	3.0E+01	-2.6E-01
Eutrophication	kg-PO ₄ ³⁻ eq	2.5E-02	1.6E-05	6.5E-13	2.5E-02	-2.2E-02

2. Life cycle inventory analysis (LCI)				
Parameter		Unit		
Non-renewable material resources	8.1E+02	kg		
Non-renewable energy resources	2.8E+04	MJ		
Renewable material resources	9.0E+02	kg		
Renewable primary energy	1.6E+02	MJ		
Consumption of freshwater	1.5E+00	m ³		

3. Material composition			
Material		Unit	
iron [Fe]	97.4	%	
carbon [C]	0.25	%	
silicon [Si]	0.55	%	
manganese [Mn]	1.65	%	
phosphorus [P]	0.05	%	
sulfur [S]	0.05	%	

4. Waste to disposal				
Parameter		Unit		
Hazardous waste	0.00E+00	kg		
Non-hazardous waste.	1.89E+00	kg		

*Data derived from LCA and not assigned to the impact categories of LCIA

5. Additional explanation

1. Each LCI includes allocation for scrap recycling as an optional supplementary information [D]. Recycling rate (RR) used in this calculation is 93.1% (calculated based on ISO 20915/JIS Q 20915 and using Japan data from Japan Iron and Steel Federation and Japan Steel Can Recycling Association).

2. Scenarios of transport to site follow the PCR.

3. Each item (except iron) in table 3 is the maximum value of the standards of the products.

4. The average grid power supply of 10 electric power suppliers of Japan in 2014 is used in the LCI calculation for grid electricity.

Following standards are available on made-to-order basis, in addition to the regular standards listed on sheet 1: • SN400C,SN490C

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6-1. Supplementary environmental information

Kimitsu Works and Wakayama Works are certified to ISO 14001.

6-2. Regulated hazardous substances				
Substance	CAS No.	Reference to standards or regulations		
manganese [Mn]	7439-96-5	Industrial Safety and Health Act		

7. Assumptions of secondary data used

We use the IDEA2.1.3 data and steel scrap data from The Japan Iron and Steel Federation (JISF).

8. Remarks

January 2024; Modification about allocation method of by-product gases

- For data quantification, please refer to the PCR and the Rules on Quantification and Declaration.

- Comparative assertion is permitted only when the Rules on Quantification and Declaration are satisfied. (Reference URL : https://ecoleaf-label.jp/regulation/)

Registration number: JR-AJ-19008E-A