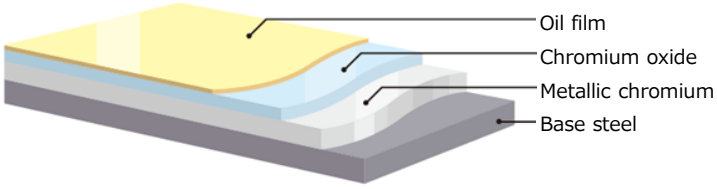
SuMPO EPD
Type III Environmental Declaration (EPD)
Registration number： JR-AW-22014E-B

Japan EPD Program by SuMPO
Sustainable Management Promotion Organization
14-8, Uchikanda 1-chome, Chiyoda-ku, Tokyo Japan
https://ecoleaf-label.jp/

JFE Steel Corporation

Tin Free Steel

■ **Coating structure**



■ **Applications**

Functional unit

1 metric ton

System boundary

☐ final products ■ intermediate products

Production stage (Raw material acquisition, Manufacturing) and Recycling potential

Main specifications of the product

Production Site:

West Japan Works (Fukuyama)

Representative Standards:

SPTFS, JFEEC, JFEBT, JBTA

Shape: Coil

Representative thickness:

t=0.13 - 0.6mm

Registration#	JR-AW-22014E-B
PCR number	PA-180000-AW-05
PCR name	Steel products (except for construction use)
Publication date	7 July 2022
Verification date	6 February 2025
Verification method	Product-by-product
Verification#	JV-AW-24041
Expiration date	14 August 2028

PCR review was conducted by:

Approval date	10 May 2023
PCR review panel chair	Yasunari Matsuno (Chiba University)

Third party verifier*

Takahiro Atoh

Independent verification of data & declaration in accordance with ISO14025

☐internal ■external

*Auditor's name is stated if system certification has been performed.

Company Information

JFE Steel Corporation Flat Steel Products Export Dept.

https://www.jfe-steel.co.jp/en/index.html

1. Results of life cycle impact assessment (LCIA)

Parameter \ Stage	Production stage and Recycling potential [A1],[A2],[A3] and [D]	Production stage (cradle to gate) [A1],[A2] and [A3]	Unit
Global warming IPCC2013 GWP100a	2.8E+03	3.8E+03	kg-CO_2eq
Acidification	-1.1E-01	1.4E+00	kg-SO_2eq
Photochemical ozone	3.5E-02	5.2E-02	kg-PO_4^{3-}eq

Parameter \ Stage	Unit	Total	[A1][A2] Raw material acquisition	[A3] Manufacturing	[D] Recycling potential
Global warming IPCC2013 GWP100a	kg-CO_2eq	3.8E+03	1.1E+03	2.7E+03	-9.7E+02
Ozone layer destruction	kg-CFC-11eq	5.3E-07	2.8E-07	2.5E-07	-1.7E-07
Acidification	kg-SO_2eq	1.4E+00	5.0E-01	8.7E-01	-1.5E+00
Photochemical ozone	kg-C_2H_4eq	1.1E-02	8.8E-03	2.0E-03	-2.1E-01
Eutrophication	kg-PO_4^{3-}eq	5.2E-02	1.3E-05	5.2E-02	-1.8E-02

2. Life cycle inventory analysis (LCI)

Parameter		Unit
Non-renewable material resources	1.6E+03	kg
Non-renewable energy resources	4.2E+04	MJ
Renewable material resources	1.5E+03	kg
Renewable primary energy	1.5E+02	MJ
Consumption of freshwater	5.8E+00	m^3

3. Material composition

Material		Unit
iron [Fe]	≧98.5	wt%
manganese [Mn]	≦1.0	wt%
nickel [Ni]	≦0.1	wt%
chromium [Cr]	≦0.2	wt%
molybdenum [Mo]	≦0.1	wt%
cobalt [Co]	≦0.1	wt%

4. Waste to disposal

Parameter		Unit
Hazardous waste	0.0E+00	kg
Non-hazardous waste.	2.1E+00	kg

*Data derived from LCA and not assigned to the impact categories of LCIA

5. Additional explanation

- This EPD shows the results calculated without applying system extensions.
- Scrap recycling potential is calculated based on ISO 20915/JIS Q 20915 and shown as [D] in table 1.
  Recycling ratio used in this calculation is 93.0%. (Using data is 2018FY from The Japan Iron and Steel Federation, The Japan ferrous raw materials association and The Japan Steel Can recycling Association).
- The environmental impact of self-generated electricity was calculated as primary data of fuel and the basic unit data of grid power consumption is the average of 10 electric power suppliers of Japan in 2014FY.
- Each item (except iron) in table 3 is the maximum value of all product standards covered by this EPD.
- Primary data in 2021 is used.

6-1. Supplementary environmental information

The production site is certified to ISO 14001.

6-2. Regulated hazardous substances

Substance	CAS No.	Reference to standards or regulations
manganese [Mn]	7349-96-5	・Industrial Safety and Health Act
nickel [Ni]	7440-02-0	・Industrial Safety and Health Act
chromium [Cr]	7440-47-3	・Industrial Safety and Health Act
molybdenum [Mo]	7439-98-7	・Industrial Safety and Health Act
cobalt [Co]	7440-48-4	・Industrial Safety and Health Act

7. Assumptions of secondary data used

IDEA v2.1.3 database is used. Steel scrap data (JP-AJ-0001) from the Japan Iron and Steel Federation are used.

8. Remarks

・ July, 2023; Correction of double counting on upstream and modification of allocation method of by-product gases
・ February, 2025; Modification about system boundary and allocation of by-product gases.

- For data quantification, please refer to PCR and Rules on quantification and declaration.
- Comparative assertion is permitted only when Rules on quantification and declaration are satisfied.
(Reference URL : https://ecoleaf-label.jp/regulation/)