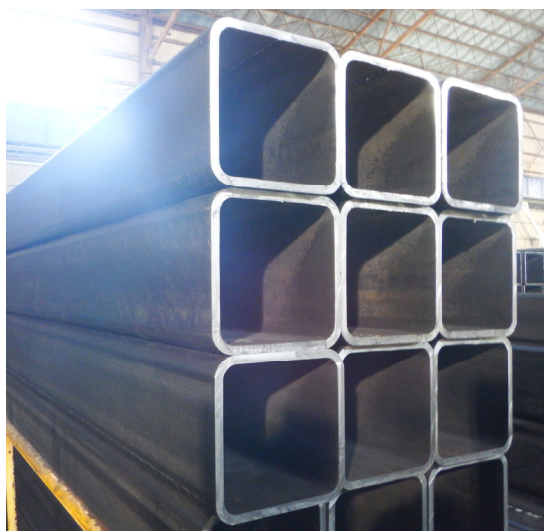




JFE Steel Corporation

Square Steel Tubes for Building Structures



Functional unit

1 metric ton

System boundary

☐ final products ☒ intermediate products

Production stage (Raw material supply,
Transport to factory, Manufacturing)
and Recycling potential

Main specifications of the product

Production Site:

East Japan Works (Keihin), Chita Works

Representative Standards:

Listed on Page 3 (8. Remarks)

Shape: Square Steel Tubes

Representative Section and Thickness:

(Unit:mm, H,B:width, t:thickness)

☐ -H200xB200xt6~☐ -H550xB550xt28

Registration#	JR-AJ-23014E-B
PCR number	PA-180000-AJ-06
PCR name	Steel products for construction
Publication date	1 August 2022
Verification date	14 February 2025
Verification method	Product-by-product
Verification#	JV-AJ-24052
Expiration date	19 July 2028

PCR review was conducted by:

Approval date	10 May 2023
PCR review panel chair	Yasunari Matsuno (Chiba University)

Third party verifier*

Takahiro Atoh

Independent verification of data & declaration in
accordance with ISO14025 and ISO21930

☐ internal ☒ external

*Auditor's name is stated if system certification has been performed.

Company Information

JFE Steel Corporation Planning & Marketing Dept., Construction Materials & Services Business Division

<https://www.jfe-steel.co.jp/en/index.html>

1. Results of life cycle impact assessment (LCIA)

Stage Parameter	Production stage and Recycling potential [A1],[A2],[A3] and [D]	Production stage (cradle to gate) [A1],[A2] and [A3]	Unit
Global warming IPCC2013 GWP100a	2.1E+03	3.2E+03	kg-CO ₂ eq
Acidification	-9.0E-01	7.5E-01	kg-SO ₂ eq
Photochemical ozone	3.7E-02	5.7E-02	kg-PO ₄ ³⁻ eq

Stage Parameter	Unit	Total	[A1] Raw material supply	[A2] Transport to factory	[A3] Manufacturing	[D] Recycling potential
Global warming IPCC2013 GWP100a	kg-CO ₂ eq	3.2E+03	7.0E+02	2.4E+01	2.5E+03	-1.1E+03
Ozone layer destruction	kg-CFC-11eq	1.1E-06	1.8E-07	1.6E-10	8.9E-07	-1.9E-07
Acidification	kg-SO ₂ eq	7.5E-01	3.5E-01	1.9E-01	2.1E-01	-1.7E+00
Photochemical ozone	kg-C ₂ H ₄ eq	1.3E-02	6.0E-03	3.8E-03	3.2E-03	-2.3E-01
Eutrophication	kg-PO ₄ ³⁻ eq	5.7E-02	6.6E-06	1.4E-13	5.7E-02	-2.0E-02

2. Life cycle inventory analysis (LCI)

Parameter		Unit
Non-renewable material resources	1.5E+03	kg
Non-renewable energy resources	3.8E+04	MJ
Renewable material resources	1.1E+03	kg
Renewable primary energy	1.3E+02	MJ
Consumption of freshwater	2.3E+00	m ³

3. Material composition

Material		Unit
iron [Fe]	≥96.8	wt%
carbon [C]	≤0.25	wt%
silicon [Si]	≤0.55	wt%
manganese [Mn]	≤1.65	wt%
phosphorus [P]	≤0.040	wt%
sulfur [S]	≤0.040	wt%

4. Waste to disposal

Parameter		Unit
Hazardous waste	0.0E+00	kg
Non-hazardous waste.	1.1E+00	kg

*Data derived from LCA and not assigned to the impact categories of LCIA

5. Additional explanation

- This EPD shows the results calculated without applying system extensions.
- Scrap recycling potential is calculated based on ISO 20915/JIS Q 20915 and shown as [D] in table 1. Recycling ratio used in this calculation is 93.0%. (Using data is 2018FY from The Japan Iron and Steel Federation, The Japan ferrous raw materials association and The Japan Steel Can recycling Association).
- The environmental impact of self-generated electricity was calculated as primary data of fuel and the basic unit data of grid power consumption is the average of 10 electric power suppliers of Japan in 2014FY.
- Each item (except iron) in table 3 is the maximum value of all product standards covered by this EPD.
- Primary data in 2018 is used.



SuMPO EPD

Type III Environmental Declaration (EPD)

Registration number : JR-AJ-23014E-B

Japan EPD Program by SuMPO

Sustainable Management Promotion Organization
14-8, Uchikanda 1-chome, Chiyoda-ku, Tokyo Japan
<https://ecoleaf-label.jp/>

6-1. Supplementary environmental information

The production site is certified to ISO 14001.

6-2. Regulated hazardous substances

Substance	CAS No.	Reference to standards or regulations
manganese [Mn]	7349-96-5	• Industrial Safety and Health Act
nickel [Ni]	7440-02-0	• Industrial Safety and Health Act
chromium [Cr]	7440-47-3	• Industrial Safety and Health Act
molybdenum [Mo]	7439-98-7	• Industrial Safety and Health Act
cobalt [Co]	7440-48-4	• Industrial Safety and Health Act
copper [Cu]	7440-50-8	• Industrial Safety and Health Act

7. Assumptions of secondary data used

IDEA v2.1.3 database is used. Steel scrap data (JP-AJ-0001) from the Japan Iron and Steel Federation are used.

8. Remarks

Representative standards:

JIS; STKR400, STKR490

Minister-approved products; BCR295, JBCR[®]295, JBCR[®]385, JBRC[®]325P

- July, 2023; Correction of double counting on upstream and modification of allocation method of by-product gases
- February, 2025; Modification about system boundary and allocation of by-product gases.

- For data quantification, please refer to PCR and Rules on quantification and declaration.
- Comparative assertion is permitted only when Rules on quantification and declaration are satisfied.
(Reference URL : <https://ecoleaf-label.jp/regulation/>)

Registration number : JR-AJ-23014E-B