



EcoLeaf
Type III Environmental Declaration (EPD)

Japan EPD Program by SuMPO

Sustainable Management Promotion Organization
14-8, Uchikanda 1-chome, Chiyoda-ku, Tokyo Japan
<https://ecoleaf-label.jp/>

Registration number : JR-AI-23198E

TOSHIBA
Toshiba Tec Corporation

Multifunctional Digital Color Systems

e-STUDIO6527AC



Functional unit

Per unit of product

System boundary

- final products intermediate products

Raw material acquisition - Production -
Distribution - Use & maintenance - End-of-Life

Main specifications of the product

Model name: e-STUDIO6527AC(4Drawer Type)

- Digital Color MFD (EP Type)
- Print speed: Color/Monochrome 65/75ppm (LT)
- Maximum paper size: 13"×19"inch
- Copy/Print/Scan/FAX
- Automatic duplex printing、Dual scan document feeding

Company Information

Toshiba Tec Corporation
Engineering Planning Group
Engineering Planning Dept.
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Registration#	JR-AI-23198E
PCR number	PA-590000-AI-07
PCR name	Imaging input and/or output equipment
Publication date	7/31/2023
Verification date	7/11/2023
Verification method	Product-by-product
Verification#	JV-AI-23198
Expiration date	7/10/2028
PCR review was conducted by:	
Approval date	4/24/2023
PCR review panel chair	Masayuki Kanzaki Sustainable Management Promotion Organization

Third party verifier*

Kazuo Naito

Independent verification of data & declaration in accordance with ISO14025

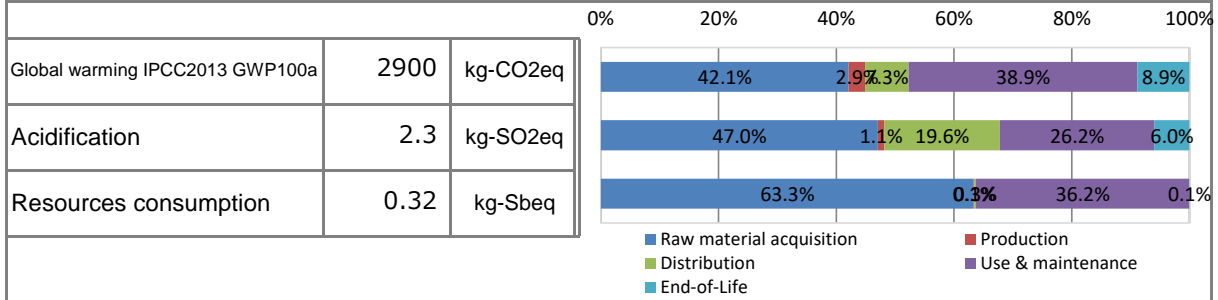
internal external

*Auditor's name is stated if system certification has been performed.

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1. Results of life cycle impact assessment (LCIA)



Parameter	stage	Unit	Total	Raw material acquisition	Production	Distribution	Use & maintenance	End-of-Life
Global warming IPCC2013 GWP100a		kg-CO ₂ eq	2.9E+03	1.2E+03	8.4E+01	2.2E+02	1.1E+03	2.6E+02
Ozone layer destruction		kg-CFC-11eq	1.9E-04	1.1E-04	1.2E-07	1.6E-09	7.3E-05	3.8E-06
Acidification		kg-SO ₂ eq	2.3E+00	1.1E+00	2.6E-02	4.5E-01	6.1E-01	1.4E-01
Urban area air pollution		kg-SO ₂ eq	1.4E+00	7.7E-01	9.5E-03	1.7E-01	3.6E-01	6.1E-02
Photochemical ozone		kg-C ₂ H ₄ eq	2.3E-02	1.3E-02	1.3E-03	9.3E-04	7.3E-03	5.4E-04
Toxic chemicals(cancer)		kg-C ₆ H ₆ eq	3.5E-01	3.3E-01	2.7E-04	6.5E-08	2.1E-02	8.2E-05
Toxic chemicals(chronic disease)		kg-C ₆ H ₆ eq	2.3E-03	2.0E-03	4.0E-05	9.5E-09	2.6E-04	1.2E-05
Aquatic toxicity		kg-C ₆ H ₆ eq	2.7E+00	2.3E+00	6.1E-02	1.5E-05	3.7E-01	1.9E-02
Biological toxicity		kg-C ₆ H ₆ eq	1.4E+02	1.3E+02	1.5E+00	3.5E-04	1.1E+01	4.5E-01
Eutrophication		kg-PO ₄ ³⁻ eq	1.6E-02	1.7E-04	1.1E-02	1.4E-12	3.6E-03	5.6E-04
Land use(Occupation)		m ² /year	1.2E+02	9.0E+01	1.8E-01	1.1E+01	1.9E+01	8.1E-01
Land use(Transformation)		m ²	1.8E+00	1.2E+00	3.7E-03	2.2E-01	3.3E-01	1.6E-02
Resources consumption		kg-Sbeq	3.2E-01	2.0E-01	3.7E-04	9.0E-04	1.2E-01	1.9E-04

2. Life cycle inventory analysis (LCI)

Parameter	Value	Unit
Non-renewable material resources	2.0E+02	kg
Non-renewable energy resources	4.5E+04	MJ
Renewable material resources	3.3E+02	kg
Renewable primary energy	8.9E+02	MJ

3. Material composition

Material	Value	Unit
Ordinary steel	1.3E+02	kg
SUS	4.5E+00	kg
Other metals	3.7E+00	kg
Aluminium	3.4E+00	kg
Glass	3.3E+00	kg
Thermoplastic resin	5.3E+01	kg
Thermosetting resin	1.4E-01	kg
Rubber	1.2E+00	kg
Paper	2.2E+01	kg
Wood	1.5E+01	kg
Circuit Board	3.7E+00	kg
Medium-sized motor	9.3E+00	kg



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5. Additional explanation

-Product destination: United states of america

-Calculation method of use stage (scenario)

- Expected usage period: five years
- Estimated number of use: 835,200 sheets*
- Print measuring method (pattern): ISO/IEC 19798
- Inventory of the print paper is not included

- Products selected in the scenario used for Inventory

- Multifunction device (EP type)

* Electric power in the use and maintenance stage is evaluated using TEC value according to International ENERGY STAR program Version3.2 and the public electric-power-consumption-rate in the United States.
(32 jobs/day) x (87 sheets/job) x (1/4) x 5days x 4weeks x12months x5years = 835,200 sheets

6-1. Supplementary environmental information

-This product is produced in our ISO 14001 certified factories.

-ENERGY STAR®Ver.3.2 qualified.

-EU RoHS2 compliant.

7. Assumptions of secondary data used

-Inventory Database:LCI Database IDEA V2.1.3,Japan EPD Program by SuMPO registered data V1.13.

8. Remarks

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- For data quantification, please refer to PCR and Rules on quantification and declaration.
- Comparative assertion is permitted only when Rules on quantification and declaration are satisfied.
(Reference URL : <https://ecoleaf-label.jp/regulation/>)

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