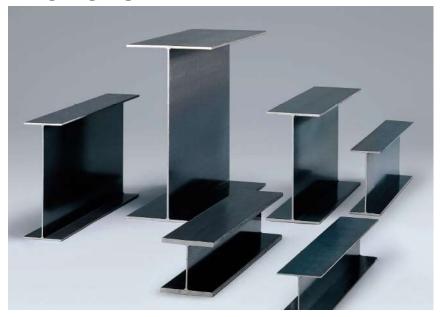
EcoLeaf Type III Environmental Declaration (EPD) Registration number: JR-AJ-21005E-A

Japan EPD Program by SuMPO

Sustainable Management Promotion Organization 14-8, Uchikanda 1-chome, Chiyoda-ku, Tokyo Japan https://ecoleaf-label.jp

NIPPON STEEL | NIPPON STEEL CORPORATION

Welded light gauge steel H sections (SMart BEAM™)



Functional unit

1 t

System boundary

☐ final products

■intermediate products

Production Stage and optional supplementary infomation

Main specifications of the product

Production sites: East Nippon Works (Kamaishi Area)

Main standards:

SWH400,NSSWH400E,NSSWH490W,NSSWH490B

Type : H-shape
Main sizes(unit:mm)

H: 80.0~450.0 B: 40.0~200.0

T1: 2.3~6.0 T2: 2.3~12.0



This EPD include lubricated, painted or unpainted products (exept coated products).

Company Information

NIPPON STEEL CORPORATION

https://www.nipponsteel.com/en/product/construction/

Registration#	JR-AJ-21005E-A		
PCR number	PA-180000-AJ-06		
PCR name	Steel products for construction		
Publication date	7/15/2021		
Verification date	1/12/2024		
Verification method	Product-by-product		
Verification#	JV-AJ-24010		
Expiration date	1/11/2029		
PCR review was	conducted by:		
Approval date	5/10/2023		
PCR review	Yasunari Matsuno		
panel chair	Chiba University		

Third party verifier*

Kengo Minamiyama

Independent verification of data & declaration in accordance with ISO14025 and ISO21930.

□internal **■** external

Registration number: JR-AJ-21005E-A

 $[\]hbox{*Auditor's name is stated if system certification has been performed.}\\$

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1. Results of life cycle impact assessment (LCIA)

Stage Parameter	[A1~A3] + [D]	[A1~A3]	Unit
Global warming IPCC2013 GWP100a	1200	2400	kg-CO₂eq
Acidification	0.35	2.3	kg-SO₂eq
Eutrophication	0.067	0.090	kg-PO ₄ 3-eq

Table Legend

[A1]: Raw mterial supply

[A2]: Transport to factory

[A3]: Manufacturing

[D]: Recycling potential

[A1~A3]:sum of [A1],[A2]and[A3](cradle to gate)

 $[A1\sim A3]+[D]$: sum of [A1],[A2],[A3] and [D] (cradle to gate with allocation for scrap recycling)

stage Parameter	Unit	[A1~A3]	[A1]	[A2]	[A3]	[D]
Global warming IPCC2013 GWP100a	kg-CO₂eq	2.4E+03	5.5E+02	1.0E+02	1.8E+03	-1.2E+03
Ozone layer destruction	kg-CFC-11eq	8.2E-08	1.4E-07	6.8E-10	-5.7E-08	-2.2E-07
Acidification	kg-SO₂eq	2.3E+00	7.3E-01	6.1E-02	1.5E+00	-1.9E+00
Photochemical ozone	kg-C₂H₄eq	1.4E-02	5.7E-03	1.1E-03	7.3E-03	-2.7E-01
Eutrophication	kg-PO ₄ 3-eq	9.0E-02	1.3E-02	6.1E-13	7.7E-02	-2.3E-02

2. Life cycle inventory analysis (LCI)

Parameter		Unit
Non-renewable material resources	8.2E+02	kg
Renewable material resources	9.9E+02	kg
Non-renewable energy resources	2.5E+04	MJ
Renewable primary energy	2.1E+02	MJ
Consumption of freshwater	4.9E+02	m ³

3. Material composition		
Material		Unit
iron [Fe]	≥96.9	%
carbon [C]	≦0.20	%
silicon [Si]	≦0.55	%
manganese [Mn]	≦1.60	%
phosphorus [P]	≦0.35	%
sulfur [S]	≦0.35	%

4. Waste to disposal		
Parameter		Unit
Hazardous waste	0.0E+00	kg
Non-hazardous waste.	4.7E+00	kg
General waste(landfill)	0.0E+00	kg
Industrial waste(landfill)	4.7E+00	kg

^{*}Data derived from LCA and not assigned to the impact categories of LCIA $\,$

5. Additional explanation

- 1. Each LCI includes allocation for scrap recycling as an optional supplementary information [D]. Recycling rate (RR) used in this calculation is 93.1% (calculated based on ISO 20915/JIS Q 20915 and using Japan data from Japan Iron and Steel Federation and Japan Steel Can Recycling Association).
- 2. Scenarios of transport to site follow the PCR.
- 3. Each item (except iron) in table 3 is the maximum value of the standards of the products.
- 4. The average grid power supply of 10 electric power suppliers of Japan in 2014 is used in the LCI calculation for grid electricity.
- O We used primary data in 2018.
- O This EPD include lubricated, painted or unpainted



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6-1. Supplementary environmental information

East Nippon Works (Kamaishi Area) is certified to ISO 14001.

6-2. Regulated hazardous substances		
Substance	CAS No.	Reference to standards or regulations
manganese [Mn]	7439-96-5	Industrial Safety and Health Act

7. Assumptions of secondary data used

We use the IDEA2.1.3 data and steel scrap data from The Japan Iron and Steel Federation (JISF).

8. Remarks

January 2024; Modification about allocation method of by-product gases

- For data quantification, please refer to the PCR and the Rules on Quantification and Declaration.
- Comparative assertion is permitted only when the Rules on Quantification and Declaration are satisfied. (Reference URL : https://ecoleaf-label.jp/regulation/)

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