

### Japan EPD Program by SuMPO

Sustainable Management Promotion Organization 14-8, Uchikanda 1-chome, Chiyoda-ku, Tokyo Japan https://ecoleaf-label.jp/



## Steel Plates for Shipbuilding



#### **Functional unit**

1 metric ton

### **System boundary**

☐ final products ■ intermediate products

Production Stage ( Raw material acquisition, manufucturing) and Indirect effect

### Main specifications of the product

Production Site:

West Japan Works (Fukuyama, Kurashiki)

East Japan Works (Keihin)

Representive Standards:

Listed on Page 3 (5. Additional Information)

Shape: Steel Plate

### **Company Information**

### JFE Steel Corporation

About us; https://www.jfe-steel.co.jp/en/index.html Contact us;

https://www.jfe-steel.co.jp/en/contact.html

Registration#	JR-AW-23004E	
PCR number	PA-180000-AW-03	
PCR name	Steel products (except for construction use)	
<b>Publication date</b>	9/15/2023	
Verification date	6/30/2023	
Verification method	Product-by-product	
Verification#	JV-AW-23004	
<b>Expiration date</b>	6/29/2028	
PCR review was conducted by:		
Approval date	4/1/2022	
PCR review	Yasunari matsuno	
panel chair	(Chiba University)	
This discount is the w		

#### Third party verifier\*

Takahiro Atoh

Independent verification of data & declaration in accordance with ISO14025

□internal ■ external

Registration number: JR-AW-23004E

stAuditor's name is stated if system certification has been performed.

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# 1. Results of life cycle impact assessment (LCIA)

stage Parameter	[A1,A3] +[D] <sup>1)</sup>	[A1,A3] <sup>2)</sup>	Unit
Global warming IPCC2013 GWP100a	800	1900	kg-CO₂eq
Acidification	0.16	0.16	kg-SO₂eq
Eutrophication	0.046	0.046	kg-PO <sub>4</sub> <sup>3</sup> -eq

1)[A1,A3]+[D]:sum of [A1],[A3] and [D] 2)[A1,A3]:sum of [A1] and [A3]

stage Parameter	Unit	Total	[A1] Raw material acquisition	[A3] Manufacturin g		[D] Indirect effect
Global warming IPCC2013 GWP100a	kg-CO <sub>2</sub> eq	1.9E+03	8.1E+02	1.1E+03		-1.1E+03
Ozone layer destruction	kg-CFC-11eq	-7.5E-08	1.2E-07	-2.0E-07		-1.9E-07
Acidification	kg-SO₂eq	1.6E-01	4.7E-01	-3.1E-01		-1.6E+00
Photochemical ozone	kg-C <sub>2</sub> H <sub>4</sub> eq	1.2E-02	8.2E-03	3.8E-03		-2.3E-01
Eutrophication	kg-PO <sub>4</sub> 3-eq	4.6E-02	9.9E-06	4.6E-02		-2.0E-02

2. Life cycle inventory analysis (LCI)			
Parameter		Unit	
Non-renewable material resources	8.5E+02	kg	
Non-renewable energy resources	9.9E+02	MJ	
Renewable material resources	1.0E+03	kg	
Renewable primary energy	1.8E+02	MJ	
Consumption of freshwater	1.6E+00	m <sup>3</sup>	

3. Material composition		
Material		Unit
iron[Fe]	90.2	wt%
carbon[C]	0.6	wt%
silicon[Si]	1.0	wt%
manganese[Mn]	2.0	wt%
nickel[Ni]	4.0	wt%
chromium[Cr]	1.0	wt%
molybdenum[Mo]	0.6	wt%
copper[Cu]	0.5	wt%
phosphorous[P]	0.05	wt%
sulfur[S]	0.05	wt%

4. Waste to disposal			
Parameter		Unit	
Hazardous waste	-	kg	
Non-hazardous waste.	1.5E+00	kg	
Treated MSW for landfill	0.0E+00	kg	
Treated industrial waste for landfill	1.5E+00	kg	

<sup>\*</sup>Data derived from LCA and not assigned to the impact categories of LCIA



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### 5. Additional explanation

•The indirect effect (scrap recycling potential) is calculated based on ISO 20915/JIS Q 20915 and shown as [D]Iindirect effect in table "1. Results of life cycle impact assessment (LCIA)".

The indirect effect is added to the total value ( sum of [A1], [A3] ) in tables.

•Recycling ratio used in this calculation is 93.0% (calculated based on ISO 20915/JIS Q 20915 and using FY 2018 data from The Japan Iron and Steel Federatin, The Japan Steel Can recycling Association and The Japan ferrous raw materials

association).

•The source of unit power consumption is the average of 10 electric power suppliers of Japan in 2014.

·Primary data collected in 2018.

Products Shape: Steel Plates

Representive Applicattions: Structures (e.g ships)

Representive Standards:

Shipbuilding grades: ClassNK KA, KB, KD, KE, KF, KL

and ABS, BV, CCS, CR, DNV, KR, LR, RS, RINA, ZC etc.

JIS; G3101, G3106, G3131, G3136, G3140, G3128, G3127, G3126, G3114, G3140

G3103, G3115, G3118, G3124, G3119, G3120, G4109

ASTM; A36, A131, A283, A529, A573, A633, A709, A841, A678, A514

A285, A515, A516, A299, A455, A537, A841, A612, A738, A543, A517, A203, A302, A533, A542,

A387

API; 2H,2W EN; 10025, 10113, 10225, 10137, 10028, 10113

JFES standard; JFE ASA400, ASA440

Including others requested by customers based on these standards

### 6-1. Supplementary environmental information

The Products are manufactured in ISO14000 certified factories.

West Japan Works (Fukuyama, Certified data 1998/3/2, Certification Number E026)

West Japan Works (Kurashiki , Certified data 1997/10/2 , Certification Number E012)

East Japan Works (Keihin ,Certified data 1997/5/27 , Certification Number E010)

6-2. Regulated hazardous substances			
Substance	CAS No.	Reference to standards or regulations	
copper [Cu]	7440-50-8	Industrial Safety and Health Act.	
manganese [Mn]	7439-96-5	Industrial Safety and Health Act.	
nickel [Ni]	7440-02-0	· Act on Confirmation, etc. of Release Amounts of Specific Chemical	
chromiume [Cr]	7440-47-3	Substances in the Environment and Promotion of Improvements to	
molybdenum [Mo]	7439-98-7	the Management Thereof	
cobalt [Co]	7440-48-4		

### 7. Assumptions of secondary data used

IDEA v2.1.3 data are used. Steel scrap data (JP-AJ-0001) from the Japan Iron and Steel federation are used.

#### 8. Remarks

- For data quantification, please refer to PCR and Rules on quantification and declaration.
- Comparative assertion is permitted only when Rules on quantification and declaration are satisfied. (Reference URL : https://ecoleaf-label.jp/regulation/)

Registration number: JR-AW-23004E