



EcoLeaf  
Type III Environmental Declaration (EPD)

Japan EPD Program by SuMPO

Sustainable Management Promotion Organization  
14-8, Uchikanda 1-chome, Chiyoda-ku, Tokyo Japan  
<https://ecoleaf-label.jp/>

Registration number : JR-AI-23401E

**TOSHIBA**  
Toshiba Tec Corporation

Multifunctional Digital Color Systems

**e-STUDIO7527AC**



### Functional unit

Per unit of product

### System boundary

■ final products       intermediate products

Raw material acquisition - Production -

Distribution - Use & maintenance - End-of-Life

### Main specifications of the product

Model name: e-STUDIO7527AC(4Drawer Type)

- Digital Color MFD (EP Type)
- Print speed: Color/Monochrome 75/85ppm (LT)
- Maximum paper size: 13"×19"inch
- Copy/Print/Scan/FAX
- Automatic duplex printing、Dual scan document feeding

### Company Information

Toshiba Tec Corporation  
Engineering Promotion Group  
Engineering Promotion Dept.  
TEL: +81-55-976-7011  
<https://www.toshibatec.co.jp/>

Registration#	JR-AI-23401E
PCR number	PA-590000-AI-08
PCR name	Imaging input and/or output equipment
Publication date	12/11/2023
Verification date	11/6/2023
Verification method	Product-by-product
Verification#	JV-AI-23401
Expiration date	11/5/2028
<b>PCR review was conducted by:</b>	
Approval date	9/1/2023
PCR review panel chair	Masayuki Kanzaki Sustainable Management Promotion Organization

### Third party verifier\*

Hiromi Horikawa

Independent verification of data & declaration in accordance with ISO14025

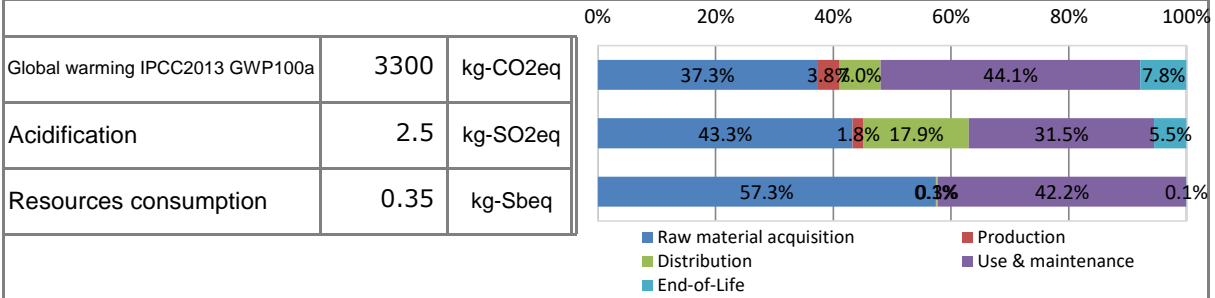
internal       external

\*Auditor's name is stated if system certification has been performed.

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**1. Results of life cycle impact assessment (LCIA)**



Parameter	stage	Unit	Total	Raw material acquisition	Production	Distribution	Use & maintenance	End-of-Life
Global warming IPCC2013 GWP100a		kg-CO <sub>2</sub> eq	3.3E+03	1.2E+03	1.3E+02	2.3E+02	1.5E+03	2.6E+02
Ozone layer destruction		kg-CFC-11eq	2.1E-04	1.1E-04	1.2E-07	1.7E-09	9.5E-05	3.8E-06
Acidification		kg-SO <sub>2</sub> eq	2.5E+00	1.1E+00	4.6E-02	4.5E-01	7.9E-01	1.4E-01
Urban area air pollution		kg-SO <sub>2</sub> eq	1.5E+00	7.7E-01	2.1E-02	1.7E-01	4.7E-01	6.1E-02
Photochemical ozone		kg-C <sub>2</sub> H <sub>4</sub> eq	2.6E-02	1.3E-02	1.4E-03	9.2E-04	9.4E-03	5.4E-04
Toxic chemicals(cancer)		kg-C <sub>6</sub> H <sub>6</sub> eq	3.6E-01	3.3E-01	2.7E-04	6.9E-08	2.7E-02	8.2E-05
Toxic chemicals(chronic disease)		kg-C <sub>6</sub> H <sub>6</sub> eq	2.3E-03	2.0E-03	4.0E-05	1.0E-08	3.4E-04	1.2E-05
Aquatic toxicity		kg-C <sub>6</sub> H <sub>6</sub> eq	2.9E+00	2.3E+00	6.1E-02	1.5E-05	4.8E-01	1.9E-02
Biological toxicity		kg-C <sub>6</sub> H <sub>6</sub> eq	1.4E+02	1.3E+02	1.5E+00	3.7E-04	1.4E+01	4.5E-01
Eutrophication		kg-PO <sub>4</sub> <sup>3-</sup> eq	1.7E-02	1.7E-04	1.1E-02	1.5E-12	4.9E-03	5.6E-04
Land use(Occupation)		m <sup>2</sup> /year	1.3E+02	9.0E+01	4.8E-01	1.1E+01	2.5E+01	8.1E-01
Land use(Transformation)		m <sup>2</sup>	1.9E+00	1.2E+00	9.7E-03	2.2E-01	4.2E-01	1.6E-02
Resources consumption		kg-Sbeq	3.5E-01	2.0E-01	5.2E-04	9.7E-04	1.5E-01	1.9E-04

**2. Life cycle inventory analysis (LCI)**

Parameter	Value	Unit
Non-renewable material resources	2.0E+02	kg
Non-renewable energy resources	5.1E+04	MJ
Renewable material resources	3.6E+02	kg
Renewable primary energy	1.0E+03	MJ

**3. Material composition**

Material	Value	Unit
Ordinary steel	1.3E+02	kg
SUS	4.5E+00	kg
Other metals	3.7E+00	kg
Aluminium	3.4E+00	kg
Glass	3.3E+00	kg
Thermoplastic resin	5.3E+01	kg
Thermosetting resin	1.4E-01	kg
Rubber	1.2E+00	kg
Paper	2.2E+01	kg
Wood	1.5E+01	kg
Circuit Board	3.7E+00	kg
Medium-sized motor	9.3E+00	kg



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## 5. Additional explanation

-Product destination: United states of america

-Calculation method of use stage (scenario)

- Expected usage period: five years
- Estimated number of use: 1,075,200 sheets\*
- Print measuring method (pattern): ISO/IEC 19798
- Inventory of the print paper is not included

- Products selected in the scenario used for Inventory

- Multifunction device (EP type)

\* Electric power in the use and maintenance stage is evaluated using TEC value according to International ENERGY STAR program Version3.2 and the public electric-power-consumption-rate in the United States.  
(32 jobs/day) × (112 sheets/job) × (1/4) × 5days × 4weeks × 12months × 5years = 1,075,200 sheets

## 6-1. Supplementary environmental information

-This product is produced in our ISO 14001 certified factories.

-ENERGY STAR®Ver.3.2 qualified.

-EU RoHS2 compliant.

## 7. Assumptions of secondary data used

-Inventory Database:LCI Database IDEA V2.1.3,Japan EPD Program by SuMPO registered data V1.13.

## 8. Remarks

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- For data quantification, please refer to PCR and Rules on quantification and declaration.
- Comparative assertion is permitted only when Rules on quantification and declaration are satisfied.  
(Reference URL : <https://ecoleaf-label.jp/regulation/>)

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