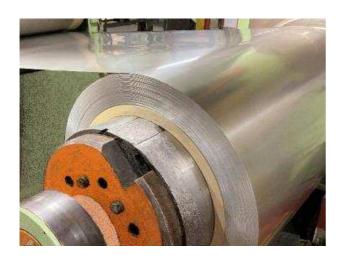
# Type III Environmental Declaration (EPD)

Registration number: JR-BZ-23001E

Sustainable Management Promotion Organization 14-8, Uchikanda 1-chome, Chiyoda-ku, Tokyo Japan https://ecoleaf-label.jp/

# NIPPON STEEL | NIPPON STEEL CORPORATION

# Titanium Coils/Sheets





Zojoji Temple Roof tiles made of TranTixxii<sup>®</sup>

#### Functional unit

1t

### System boundary

final products intermediate products

Production Stage(Raw material supply, Transport, Manufacturing)

### Main specifications of the product

Production sites: East Nippon Works, Setouchi Works

Kyushu Works

Main standards: JIS H 4600, ASTM B265, ASME SB265,

**AMS** 

NIPPON STEEL original See Table 8. Remarks for details.

Type: Coil, Hoop, Sheet Main sizes(unit:mm,t:thickness) t=0.25 ~ 8.0

# Company Information

# NIPPON STEEL CORPORATION

https://www.nipponsteel.com/en/product/sheet/list/

Registration#	JR-BZ-23001E
PCR number	PA-201590-BZ-03
PCR name	Titanium products
Publication date	10/23/2023
Verification date	10/11/2023
Verification method	Product-by-product
Verification#	JV-BZ-23001
Expiration date	10/10/2028

#### PCR review was conducted by:

Approval date	9/1/2023
PCR review	Ken Yamagishi
panel chair	Sustainable Management Promotion Organization

#### Third party verifier\*

#### Hiroyuki Uchida

Independent verification of data & declaration in accordance with ISO14025

<sup>\*</sup>Auditor's name is stated if system certification has been performed.

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#### 0% 20% 40% 60% 80% 100% Global warming IPCC2013 GWP100a 2.0E+04 kg-CO<sub>2</sub>eq 0% 13% Acidification 1.0E+01 kg-SO<sub>2</sub>eq 1.1E-01 kg-PO<sub>4</sub> 3-eq Eutrophication [A1] ■ [A2] Transportation ■ [A3] Manufacturing Raw material acquisition

stage			[A1]	[A2]	[A3]	
Parameter	Unit	Total	Raw material	Transportatio	Manufacturing	
Global warming IPCC2013 GWP100a		2.0E+04	acquisition 1.7E+04	6.9E+01	2.6E+03	
	11g 0020q	2.02104	1.72104	0.00		
Ozone layer destruction	kg-CFC-11eq	3.8E-03	3.8E-03	5.3E-10	2.5E-05	
Acidification	kg-SO₂eq	1.0E+01	8.3E+00	4.7E-01	1.5E+00	
Photochemical ozone	kg-C <sub>2</sub> H <sub>4</sub> eq	3.7E-01	3.0E-01	5.5E-03	6.5E-02	
Eutrophication	kg-PO <sub>4</sub> 3-eq	1.1E-01	7.3E-03	4.6E-13	9.8E-02	

2. Life cycle inventory analysis (LCI)		
Parameter		Unit
Renewable energy resources	6.8E+02	MJ
Non-renewable energy resources	9.6E+02	MJ
Renewable material resources	3.0E+04	kg
Non-renewable material resources	-6.3E+02	kg
Consumption of freshwater	2.4E-01	m <sup>3</sup>

3. Material composition			
Material		Unit	
Ti	99	%	
С	0.08	%	
Н	0.015	%	
0	0.40	%	
N	0.05	%	
Fe	0.50	%	

4. Waste to disposal			
Parameter		Unit	
Hazardous waste	0.0E+00	kg	
Non-hazardous waste.	2.7E-01	kg	

\*Data derived from LCA and not assigned to the impact categories of LCIA

1. Scenarios of transport to site follow the PCR.For the transportation of coke and inter-factory transportation for intermediate products, distances were measured using mapping software. For titanium scrap transportation, 500km of the PCR scenario was selected. Transport of titanium ore and synthetic rutile are included in the inventory database on which this estimation is based, so those are not included in [A2] transport in 1.Resulst of life cycle impact assessment.

\*The above values are for pure titanium

- 2. Primary data collected in 2022. The source of the unit power consumption is the average of 10 electric power suppliers of Japan in 2014.
- 3.TranTixxii® -Eco(the tianium scrap ratio is over 50%) is excluded.

Each production area has ISO 14001 certificate.

6-2. Regulated hazardous substances				
Substance CAS No.		Reference to standards or regulations		
-				



## Japan EPD Program by SuMPO

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#### 7. Assumptions of secondary data used

The IDEA2.1.3 data is used. IDEAv2.3 is used for titanium ore and synthetic rutile

#### 8. Remarks

#### ONIPPON STEEL Grade

Super-TIX\$00, Super-TIX\$51AF, Super-TIX\$10CUNB, Super-TIX\$10CUNB, Super-TIX\$10CUNB, Super-TIX\$10CSSN, Super-TIX\$10CSSN-1SSAT\$-2041CF, SSAT\$-35, Super-PureFlex\$

- For data quantification, please refer to PCR and Rules on quantification and declaration.
- Comparative assertion is permitted only when Rules on quantification and declaration are satisfied. (Reference URL: https://ecoleaf-label.jp/regulation/)

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